



Aplicaciones de la difracción de polvo a la identificación y caracterización de materiales

Oriol Vallcorba

Experiments Division - MSPD Beamline (BL04)

ALBA Synchrotron Light Source - CELLS (www.cells.es)

Carrer de la Llum 2-26, 08290, Cerdanyola del Vallès, Barcelona (Spain)

Phone: +34 93 592 4363 e-mail: ovallcorba@cells.es

Aplicaciones industriales del Sincrotrón ALBA en cementos, pigmentos, cerámicas y vidrios

Cerdanyola del Vallès, 6May 2016

Brief introduction to powder X-ray diffraction (XRPD)

MSPD beamline

Synchrotron XRPD benefits

Applications of XRPD to pigments, cements, ceramics or glass

Identification of phases

Quantification of phases

In-situ / time-resolved experiments

Summary and other possibilities

Solid state matter

Infinite and periodic 3D arrangement of scatterers

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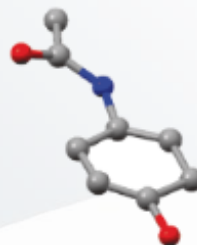
Crystal

lattice

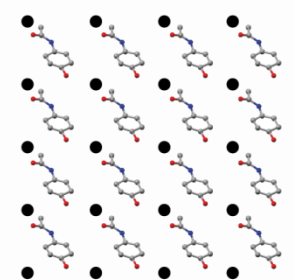


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Atoms



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Solid state matter

Infinite and periodic 3D arrangement of scatterers

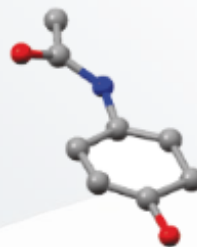
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Crystal

lattice

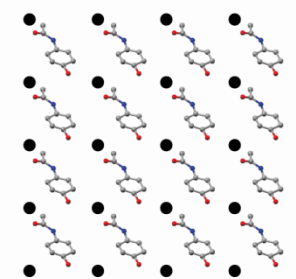


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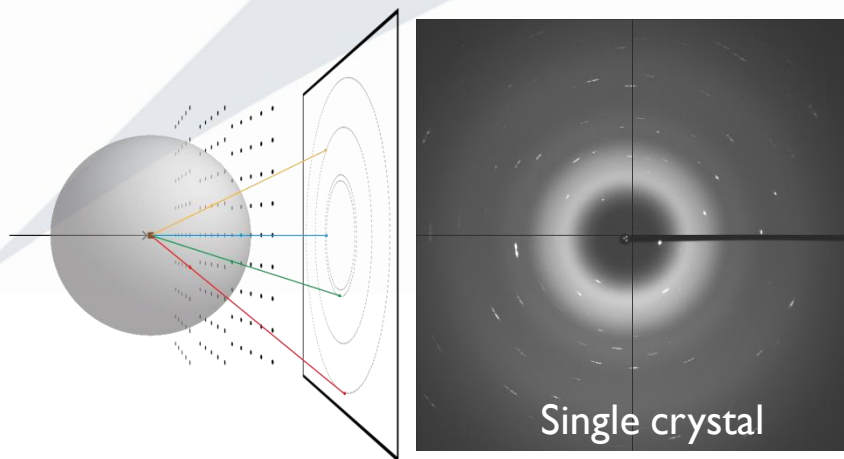
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Position of the peaks

Intensity of the peaks



W. L. Bragg formulation of X-ray diffraction

Crystalline solids produced **intense peaks** of reflected X-rays at **certain specific wavelengths and incident angles**. W. L. Bragg explained this result by modeling the crystal as a set of **discrete parallel planes** separated by a constant parameter **d**. The incident X-ray radiation would produce a Bragg peak if their reflections off the various planes interfered constructively.

$$\text{Bragg condition: } 2d\sin\theta = n\lambda$$

Solid state matter

Infinite and periodic 3D arrangement of scatterers

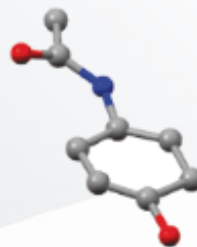
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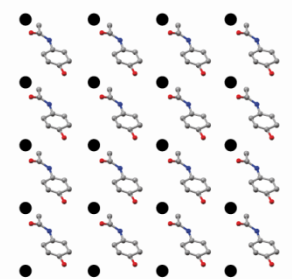


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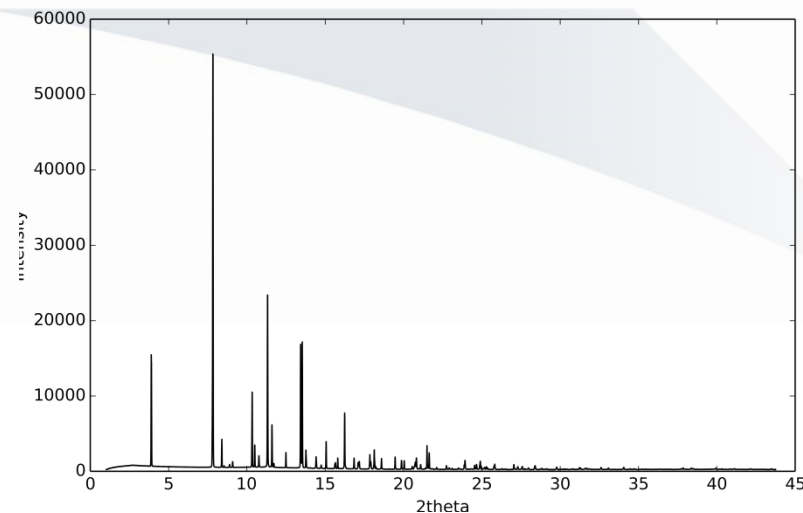
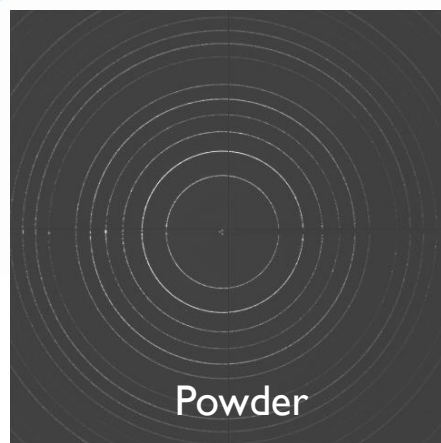
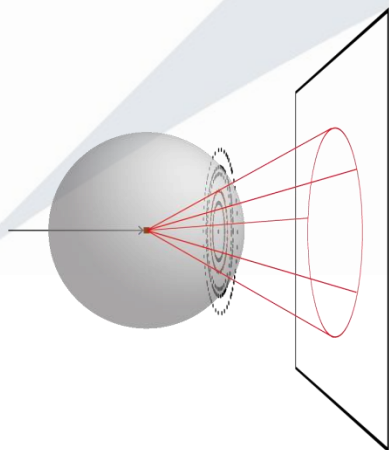
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Position of the peaks

Intensity of the peaks



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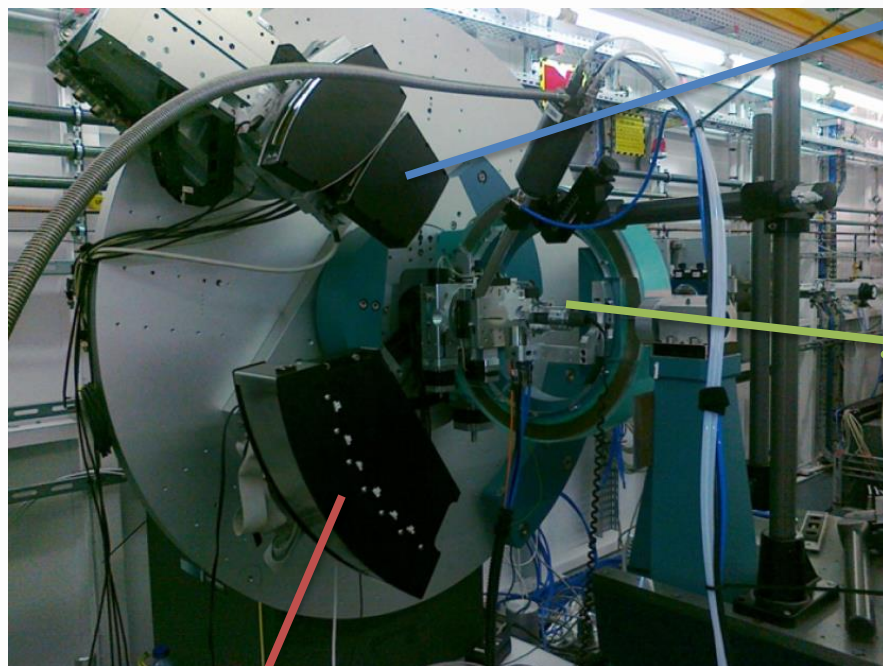
Identification of phases

Quantification of phases

In-situ / time-resolved experiments

Summary and other possibilities

PD endstation



Multi Analyser Detector (MAD)

- 13 channels with 1.5° pitch
- Si 111 or Si220 Bragg reflection
- YAP scintillator + PMT
- 10 to 50 keV

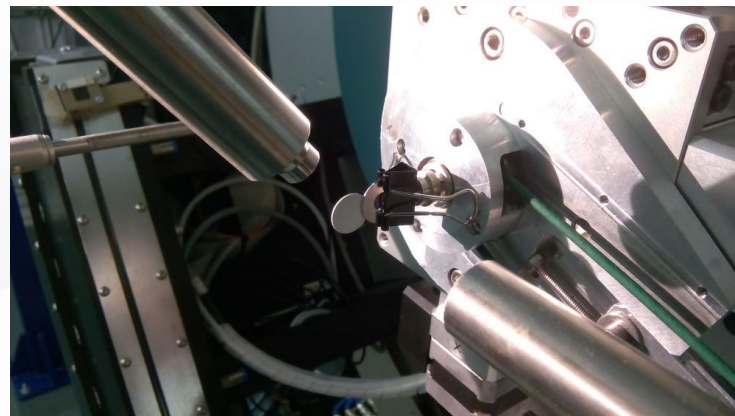
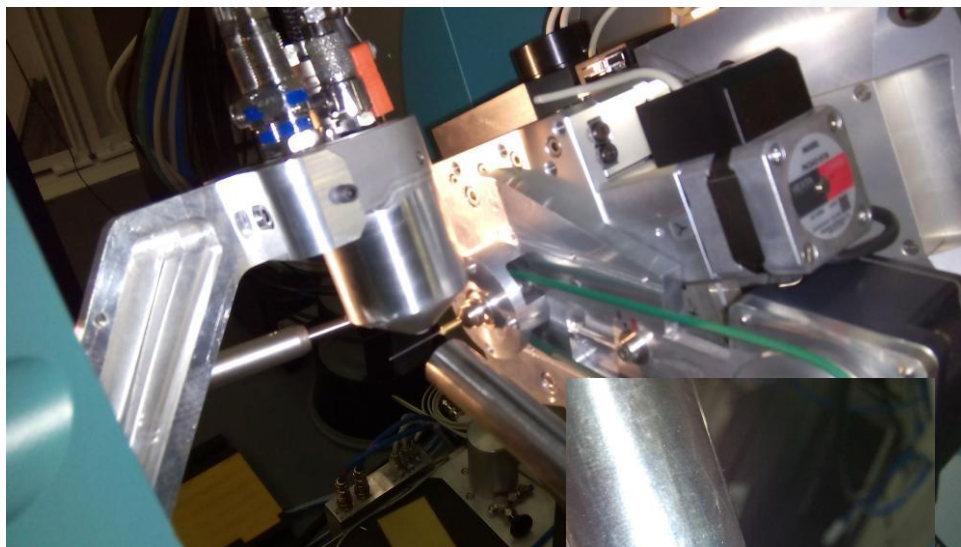
Sample environment

- Hot air blower (300-950°C)
- LN2 Cryostream (80-480K)
- LHe Cryostat (down to ~ 5 K)
- Eulerian cradle
- Capillary flow cell

MYTHEN-II detector

- 6 modules (1280 channels, $50\mu\text{m}$ pitch)
- Sample to Det. dist. 550mm (aprox. 40° in 0.005° pitch)
- ms time resolution
- 8 to 30 keV

PD endstation

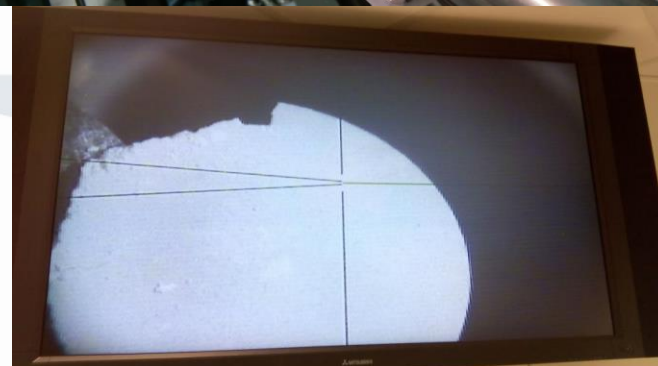


Capillaries

Standard glass 0.7mm
Quartz for HT
Other sizes

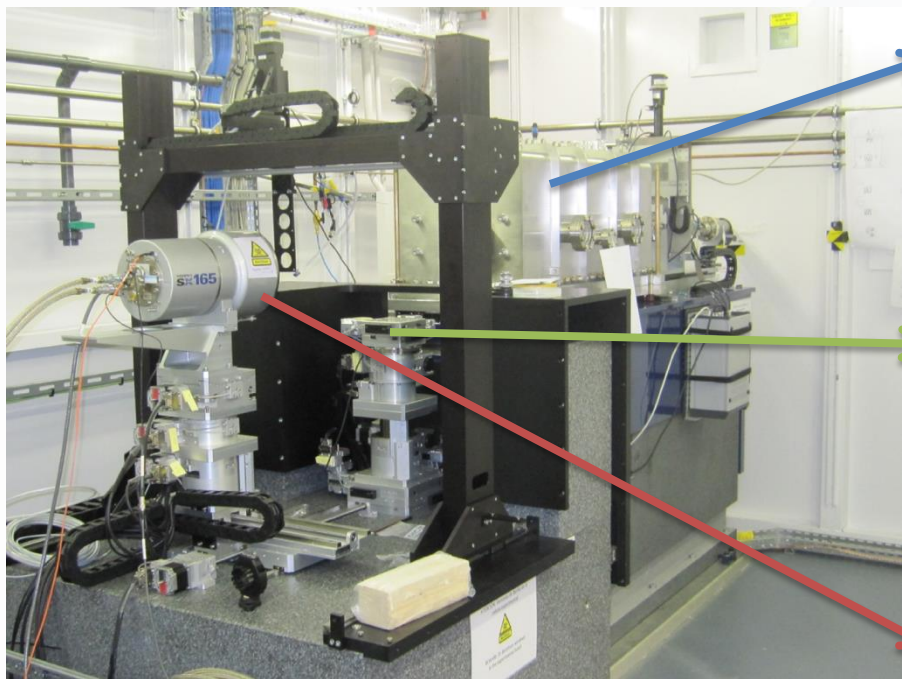


Debye-Scherrer geometry



Free standing (transmission)

High pressure / microdiffraction endstation



Kirkpatrick-Baez (KB) focusing optics

- Spot size of $15 \times 15 \mu\text{m}$ FWHM at sample position (20-50 keV)

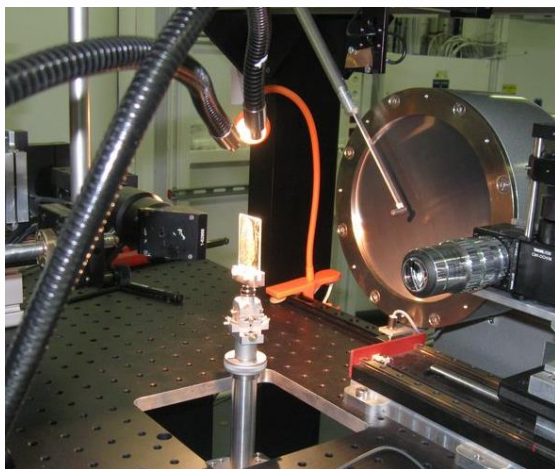
Sample mounting/environment

- XYZ stage
- Diamond anvil cells (& spectrometer)
- Online visualization system

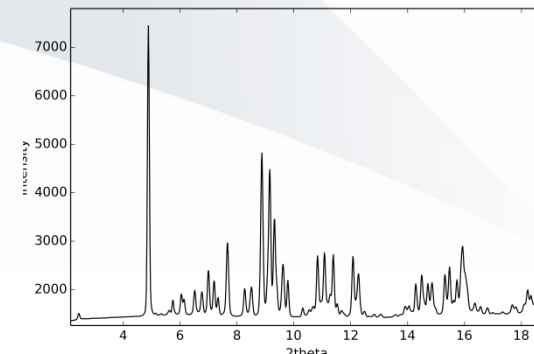
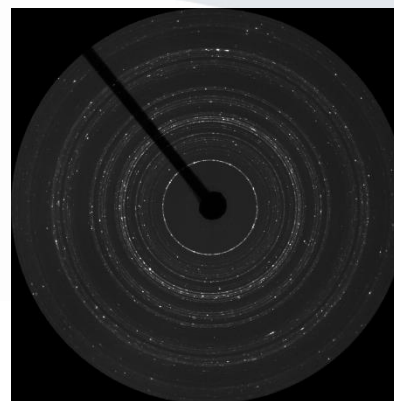
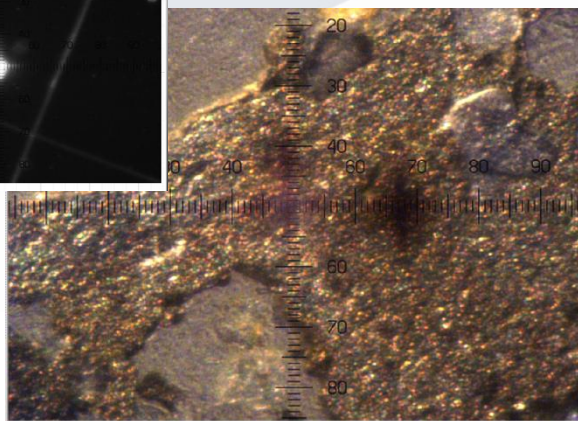
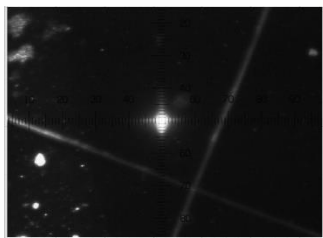
CCD camera

- SX165 (Rayonix)
- Round area ($\varnothing 165\text{mm}$)
- 20 to 50 keV
- Dynamic range 16 bit

Microdiffraction



- Mounting of the sample (free standing, thin section,...)
- **Selection of the measurement points** with the online visualization system (spot $\sim 15 \times 15 \mu\text{m}$ FWHM)
- Radial integration of the obtained image for the identification of substances



Why using Synchrotron?

Energy tunability (not limited to Cu, Mo, ...)
Broad range of energies (8-50 keV at MSPD)
High flux
Low natural beam divergence
Detector systems
Small spot size
Accommodation of sample environments



Speed, control of **radiation damage**
High statistics
Good signal to noise
High angular resolution
Penetration of absorbing materials
Small amount of sample required
Time-resolved studies

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Speed, control of **radiation damage**
High statistics
Good signal to noise
High angular resolution
Penetration of absorbing materials
Small amount of sample required
Time-resolved studies

Difficulties that may be encountered (not only in synchrotron...)

Radiation damage



Dose and energy control, fast measurements

Preferred orientation / grain size

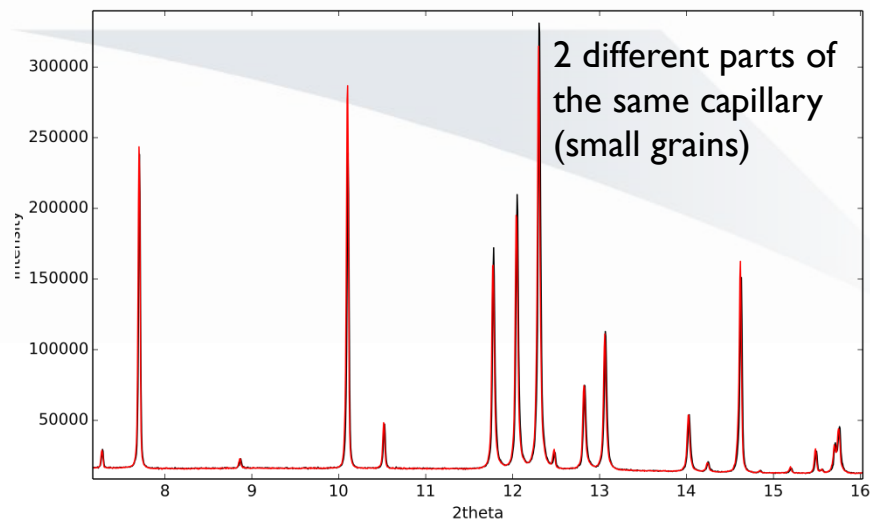
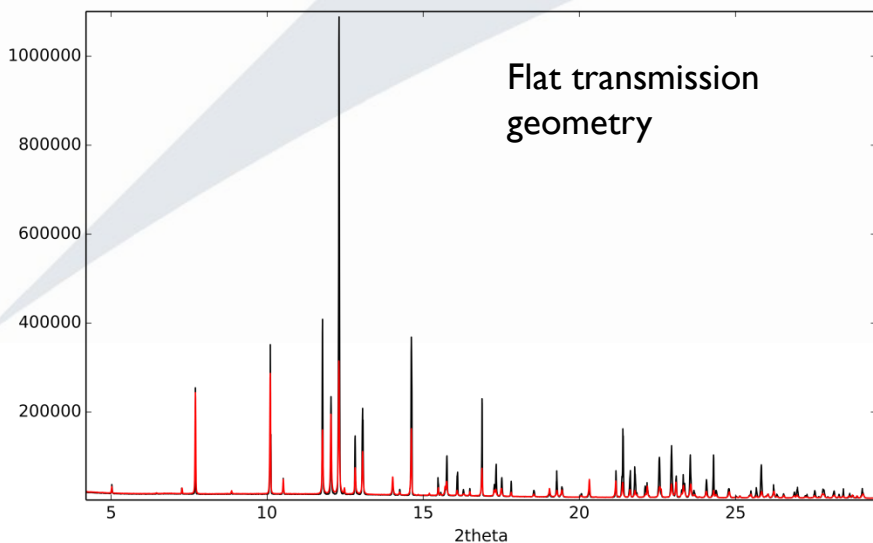
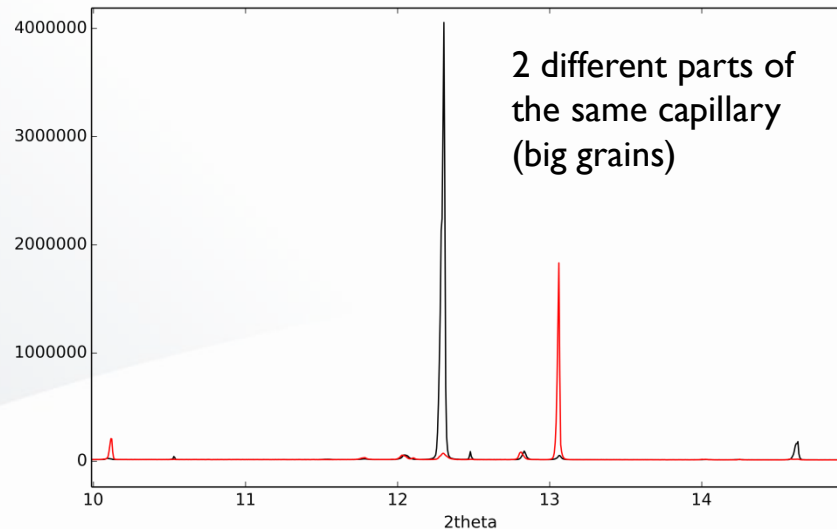
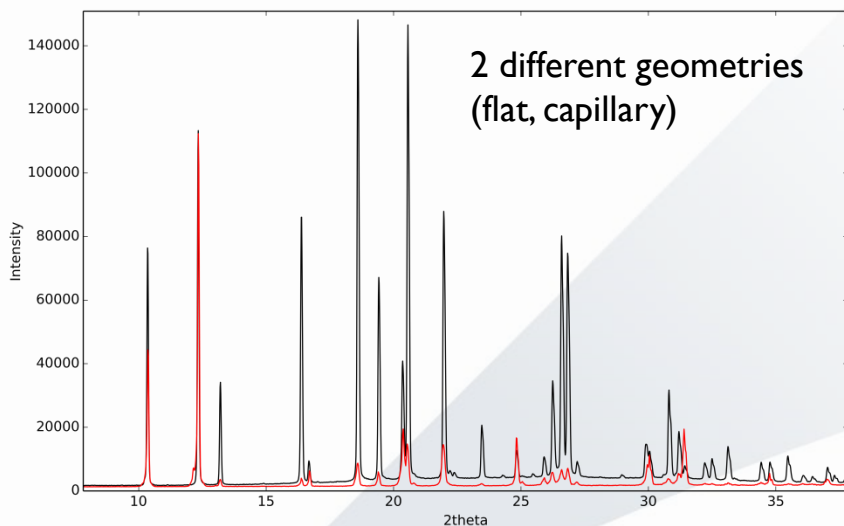


Debye Scherrer geometry (capillary)

Homogeneity of the sample

Averaging of different sample parts, grinding, ...

Impact of preferred orientation / grain size



Brief introduction to powder X-ray diffraction (XRPD)

MSPD beamline

Synchrotron XRPD benefits

Applications of XRPD to pigments, cements, ceramics or glass

Identification of phases

Quantification of phases

In-situ / time-resolved experiments

Summary and other possibilities

Example #1: Phase identification/quantification of a pigment product

Objective:

Correlate the color properties of a pigment (obtained from different formulations or synthetic conditions) with structural parameters.

SXRPD is used to:

- Identify (and possibly quantify) the segregated phases after the pigment synthesis.
- Check for variations of the **cell parameters** (and cell volume) of the main component, related to possible small differences on the crystal structure.
- Compare between the different products.

Steps:

- 1) Fill capillaries with the powder samples.
- 2) Measurement (12 min each sample).
- 3) **Identification of phases:** Match the **peak positions** to **known substances** that may be expected on the final product.
- 4) Rietveld fit: cell parameters, quantification.

About the quantification...

Rietveld Quantitative Phase Analysis (RQPA)

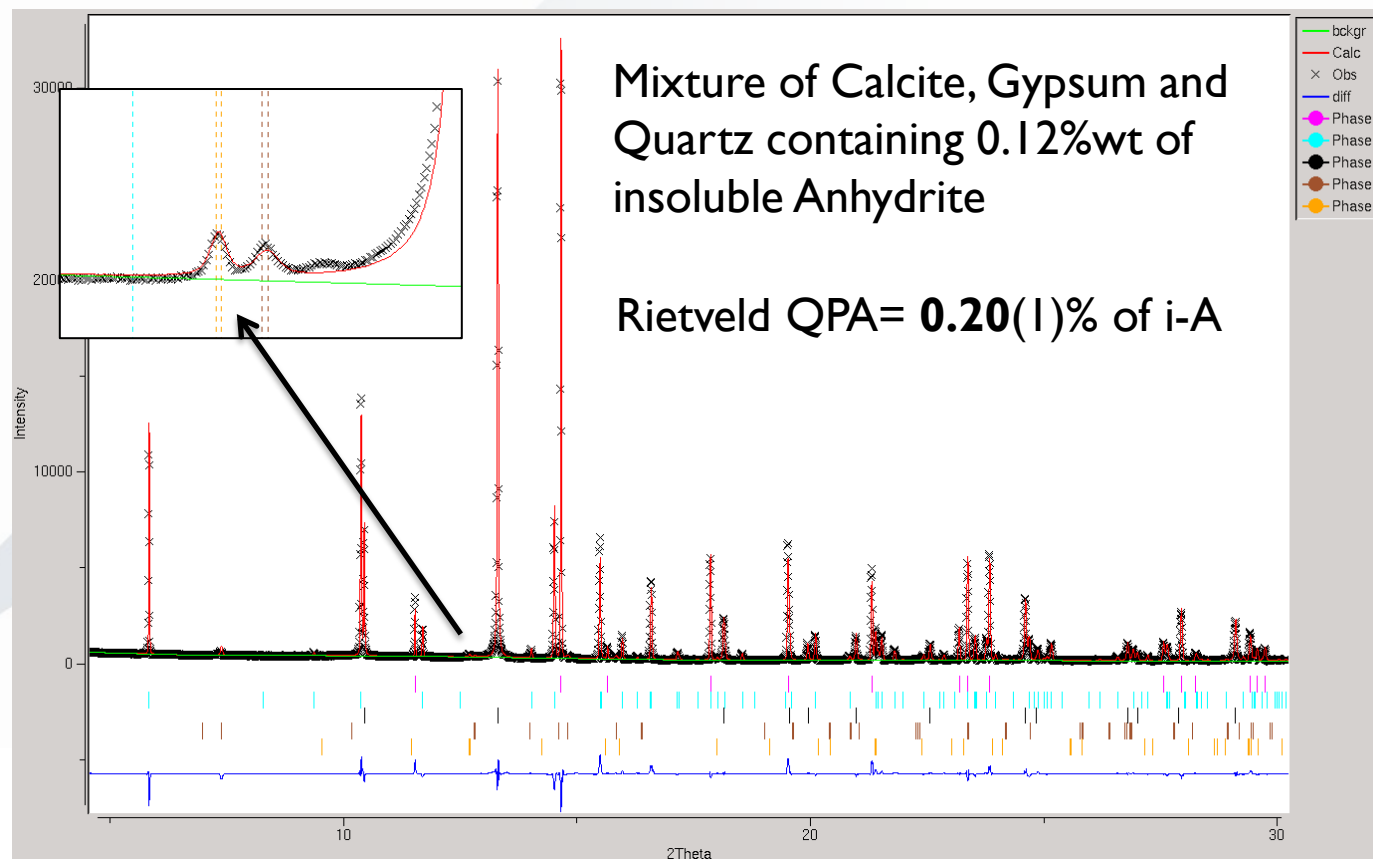
Match the peak positions and **intensities**.

Considerations:

- Crystal structures must be known.
- Quantification of crystalline phases (relative to a total 100%)
- Low accuracy for minor components ($<0.5\%$) which is directly related to the quality of the material, the crystal structure (model) used and the collected data.
- If a **good** RQPA can be performed, the addition of a known amount of an internal standard (well-known substance of similar composition and no amorphous content) can give the absolute wt% and thus quantify the content of amorphous/unidentified phases

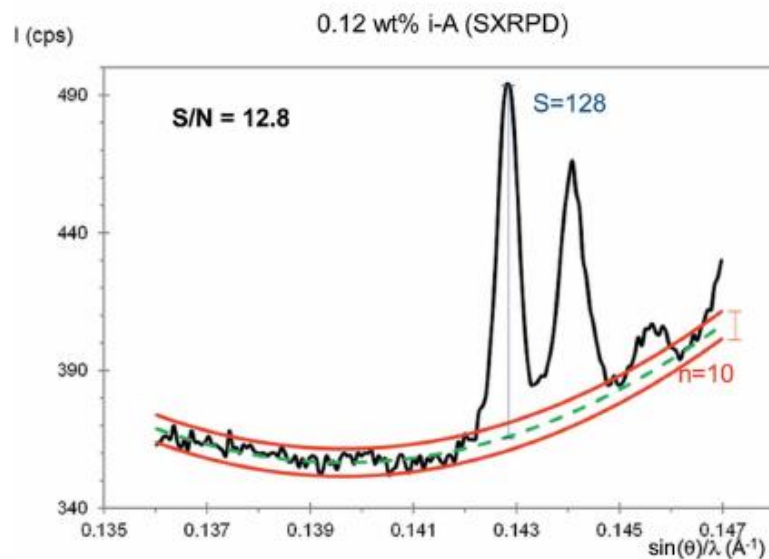
Example #2: Rietveld Quantitative Phase Analysis

Match the peak positions and **intensities** to known substances that may be expected on the final product. Crystal structures must be known.



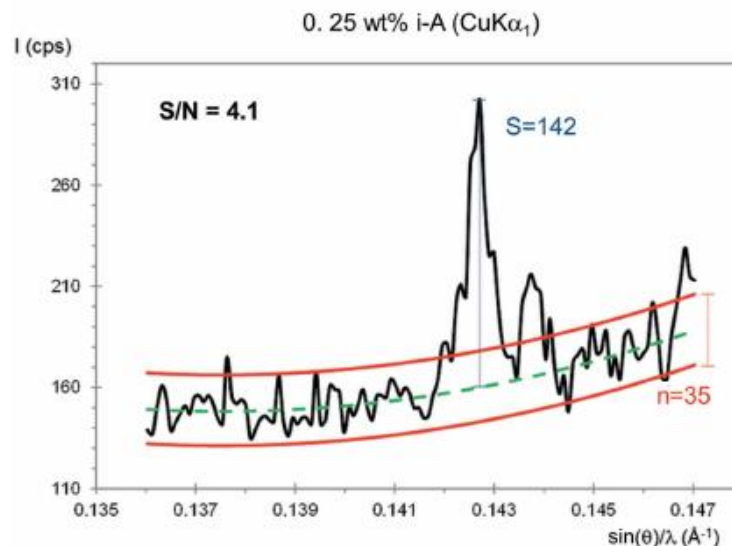
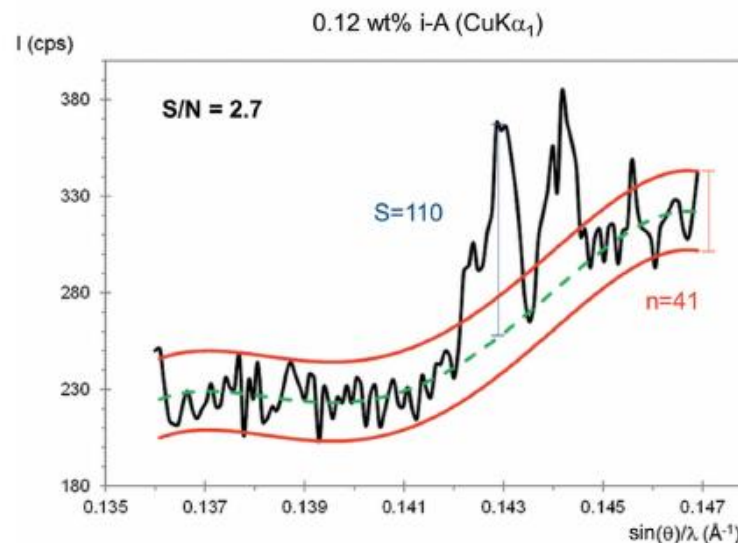
L. León-Reina *et al.* (2016) *J. Appl. Cryst.* 49

LoD / Quantification



Synchrotron:

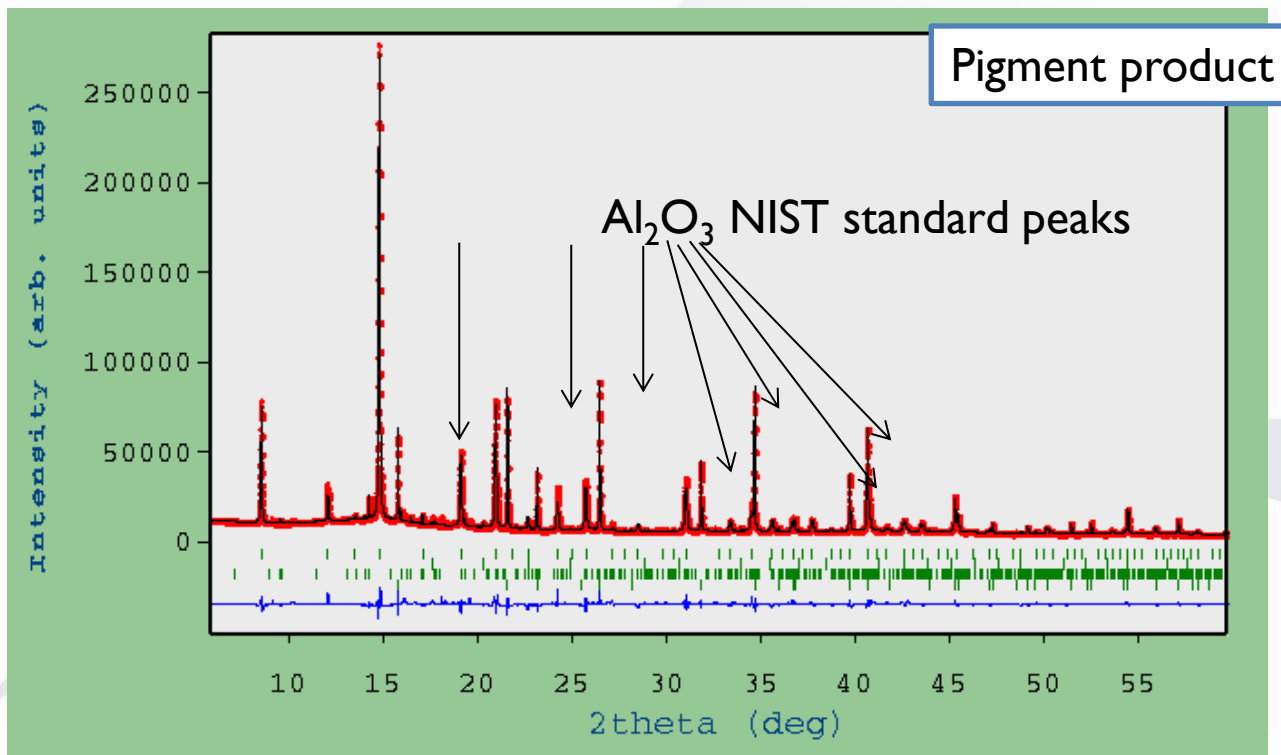
- Lower LoD
- Better accuracy on RQPA



L. León-Reina *et al.* (2016) J.Appl. Cryst. 49

Example #1 (cont.): Phase identification/quantification of a pigment product

RQPA with the addition of an internal standard.



RQPA:

Phase I = 73.4%

Phase 2 = 0.24%

Phase 3 = 1.97%

Al₂O₃ = 24.4%

Real weighted
Al₂O₃

16% of
Amorphous/
unidentified phases

Example #3: In-situ / time-resolved study of ceramic glazes

Objective:

Study of cobalt blue glazes production process for Italian Renaissance terracotta sculptures.

SXRPD is used to:

- Follow phase transformations and evolution with temperature. Fast measurements are required to follow these transformations.
- Compare between the different starting mineral mixtures.

Steps:

- 1) Fill quartz capillaries with the powder samples.
- 2) Reproduce conditions of furnaces from XV-XVI century
- 3) **Identification of phases:** Match the **peak positions** to **known substances** that may be expected on the final product.

Example #3: In-situ / time-resolved study of ceramic glazes

Objective:

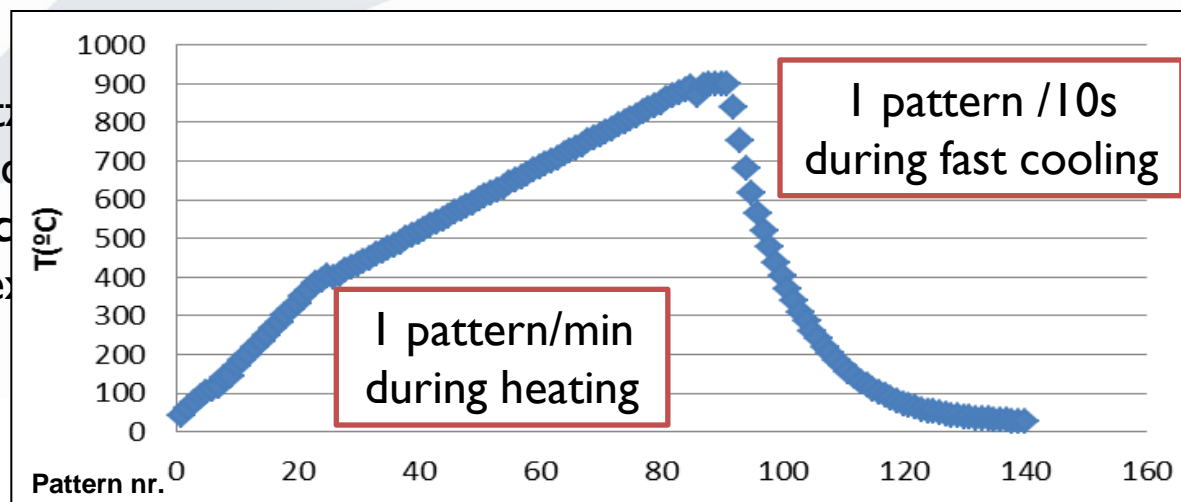
Study of cobalt blue glazes production process for Italian Renaissance terracotta sculptures.

What SXRPD can do in this case:

- Follow phase transformations and evolution with temperature. Fast measurements are required to follow these transformations.
- Comparison between the different starting mineral mixtures.

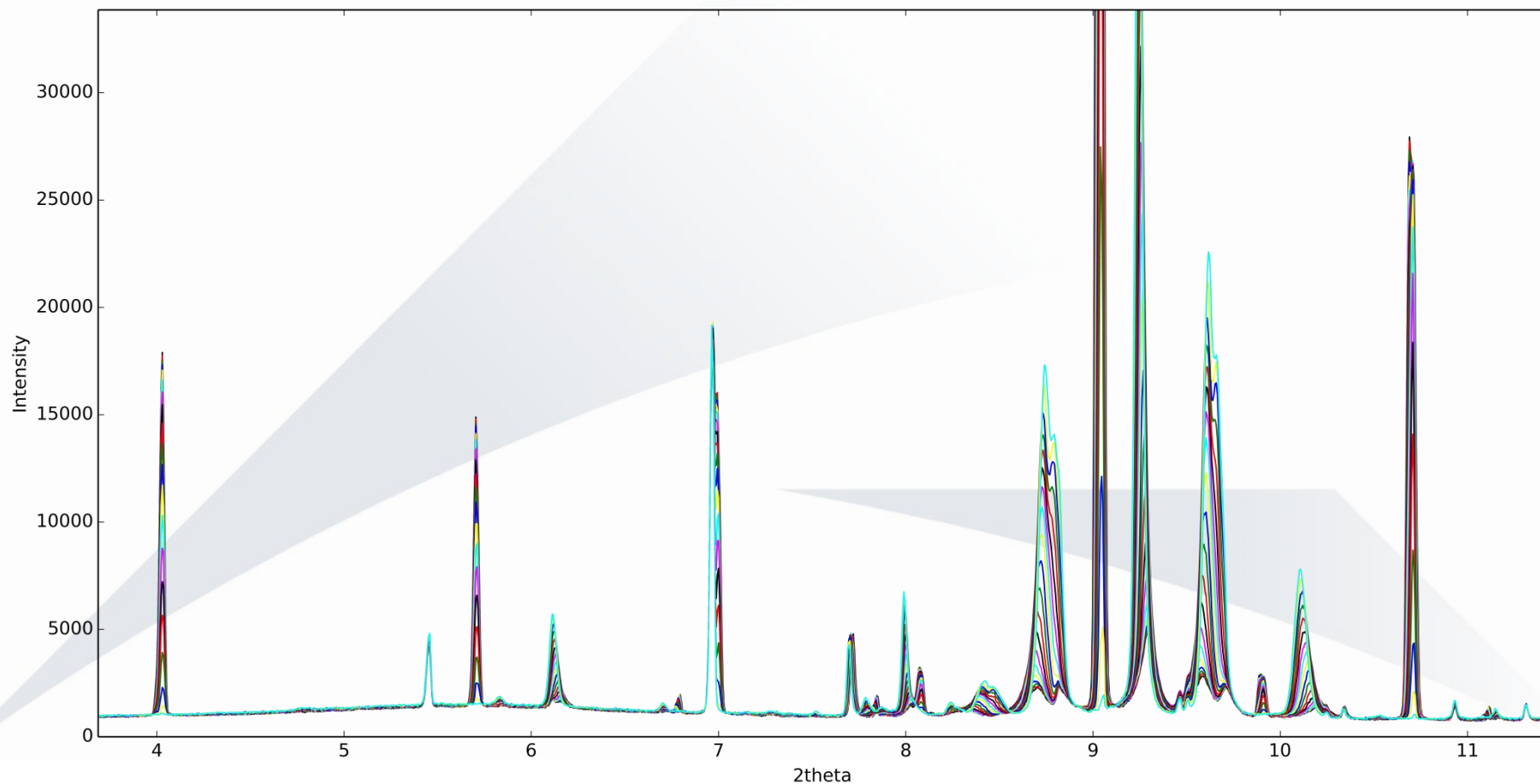
How:

- 1) Fill quartz
- 2) Reproduc
- 3) Identification
may be ex



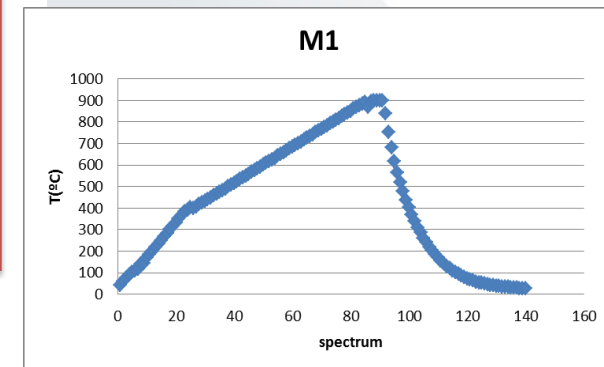
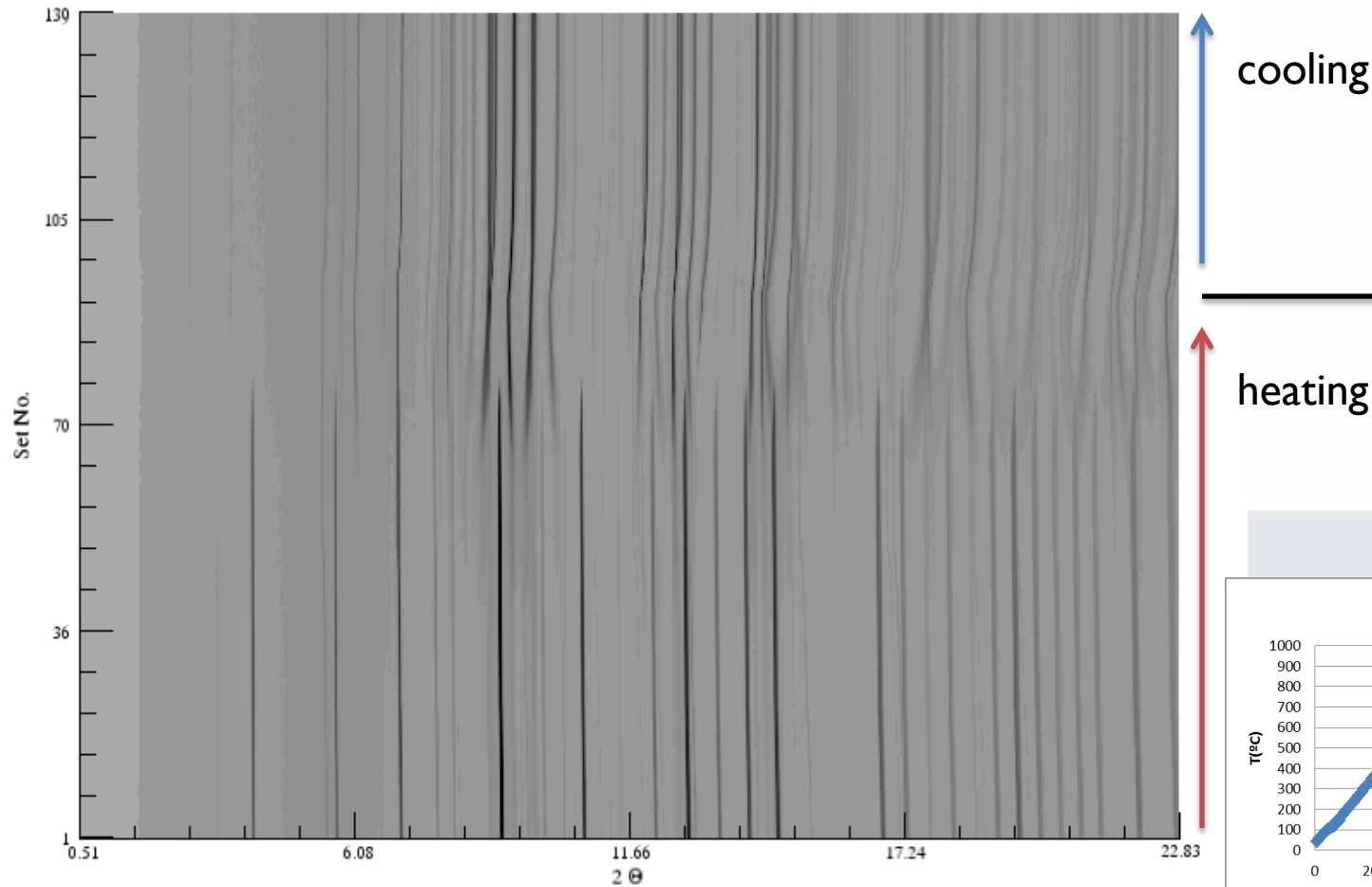
stances that

In-situ study of cobalt blue glazes production process



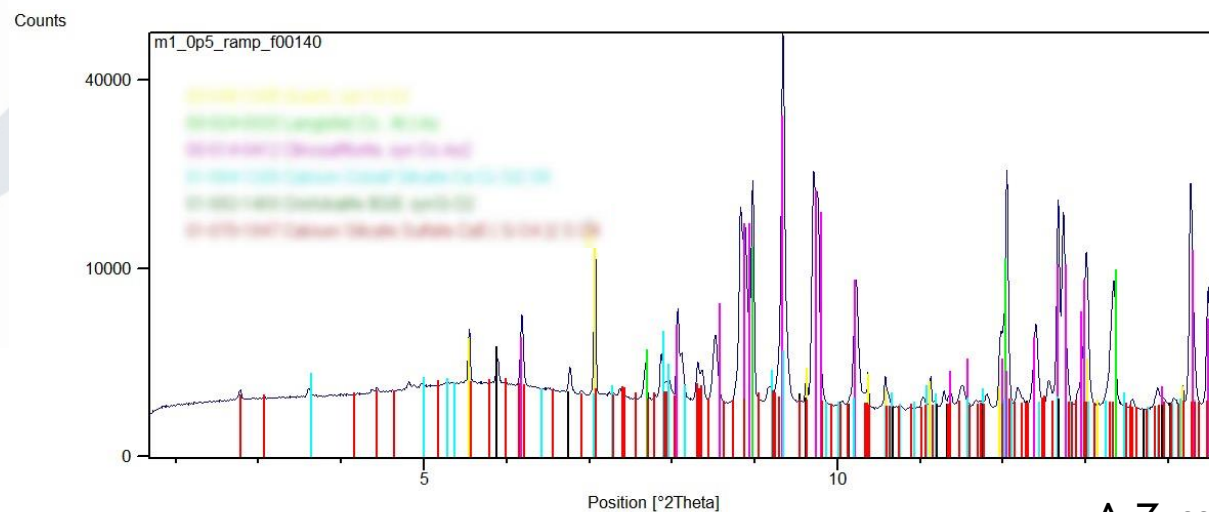
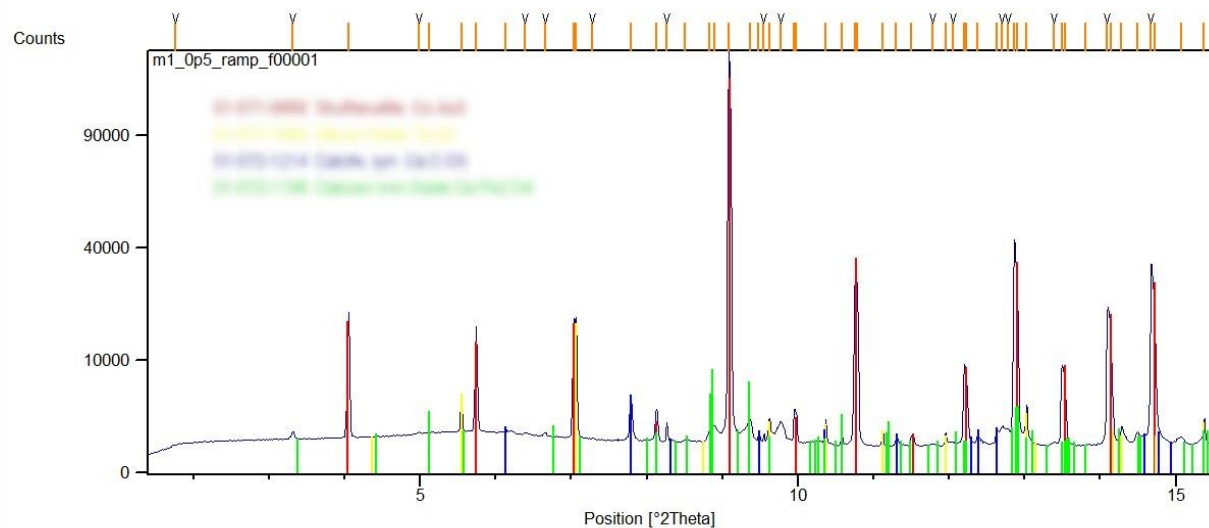
A. Zucchiatti. Proposal 2015091398

In-situ study of cobalt blue glazes production process



A. Zucchiatti. Proposal 2015091398

In-situ study of cobalt blue glazes production process



A. Zucchiatti. Proposal 2015091398

Example #4: In-situ / time-resolved study of C_4AF phase in different environments

Objective:

Understand the hydration mechanisms of new eco-cements based on calcium sulfoaluminate which contain different polymorphs of ye'elimite with C_4AF .

SXRPD is used to:

- Follow the hydration process in time.
- Minimize microabsorption effects (useful for quantification) by using high energy SR.
- Compare between the different starting compositions.

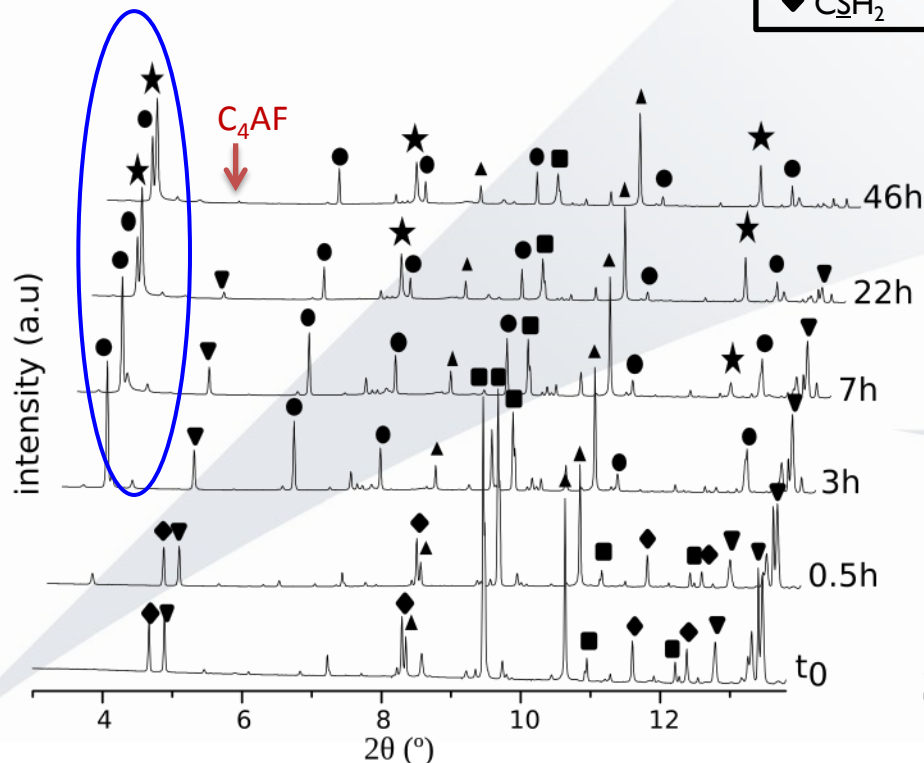
Steps:

- 1) Fill capillaries with the mixtures solid-water.
- 2) Measurements of 15 minutes to get good s/n ratio.
- 3) **Identification of phases:** Match the **peak positions** to **known substances** and follow the evolution.
- 4) RQPA

Cuesta A et al.(2015), Constr. Build Mater., 101, 818-827.

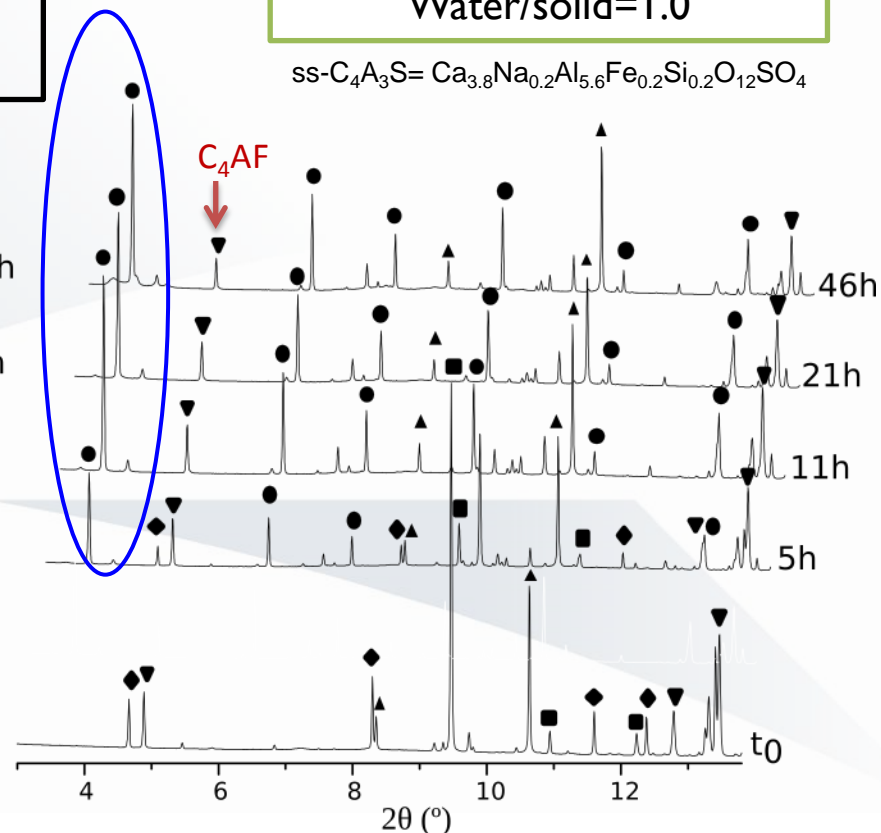
C_4AF
“stoichiometric” ye’elimite (st- C_4A_3S)
Gypsum
Water/solid=1.0

■ C_4A_3S
▲ Quartz
★ AFm
● AFt
▼ C_4AF
◆ C_3SH_2



C_4AF
“doped” ye’elimite (ss- C_4A_3S)
Gypsum
Water/solid=1.0

ss- $C_4A_3S = Ca_{3.8}Na_{0.2}Al_{5.6}Fe_{0.2}Si_{0.2}O_{12}SO_4$



The dissolution of C_4AF was inhibited by the presence of the doped ss-ye’elimite and for this reason only small quantities of AFm were quantified

Cuesta A *et al.* (2015), Constr. Build Mater., 101, 818-827.

Example #5: Micro-XRPD to identify materials

Objective:

Study the changes in the methods of production and materials of stained glass *grisailles* from different historical periods and its relation to the conservation state of the materials.

SXRPD is used to:

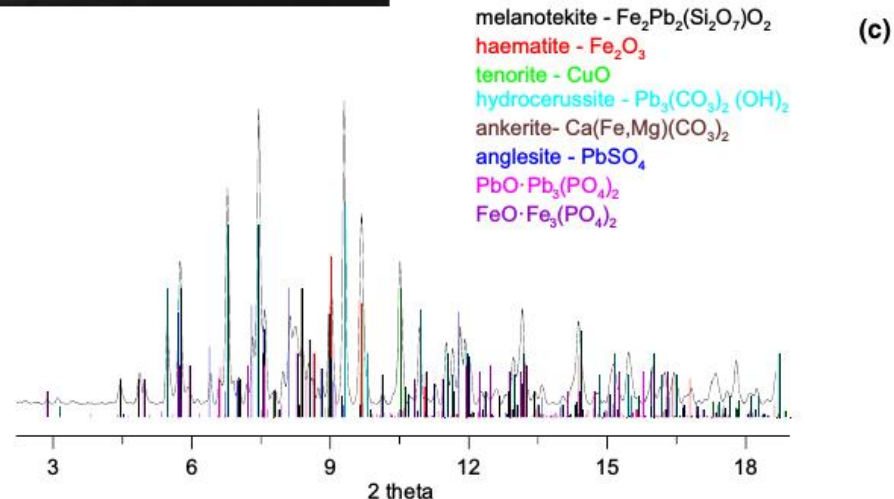
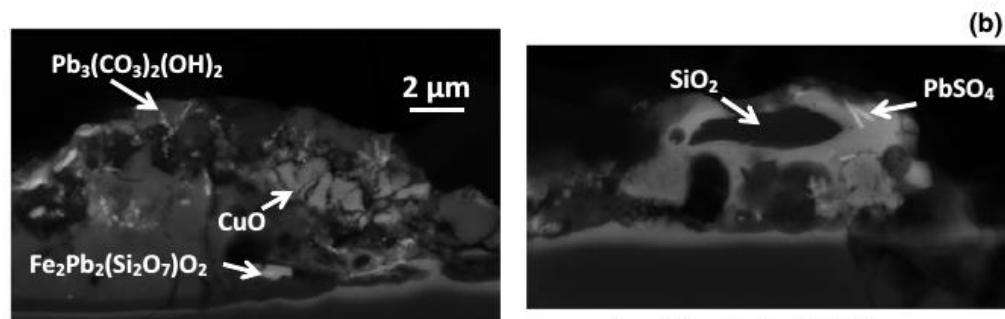
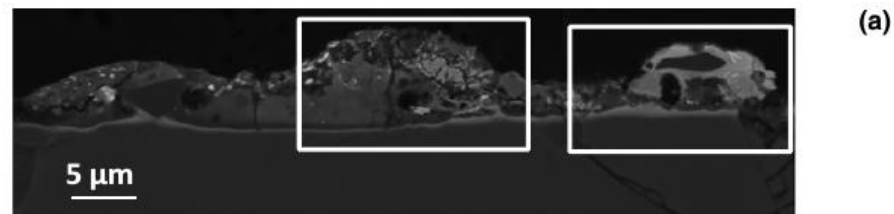
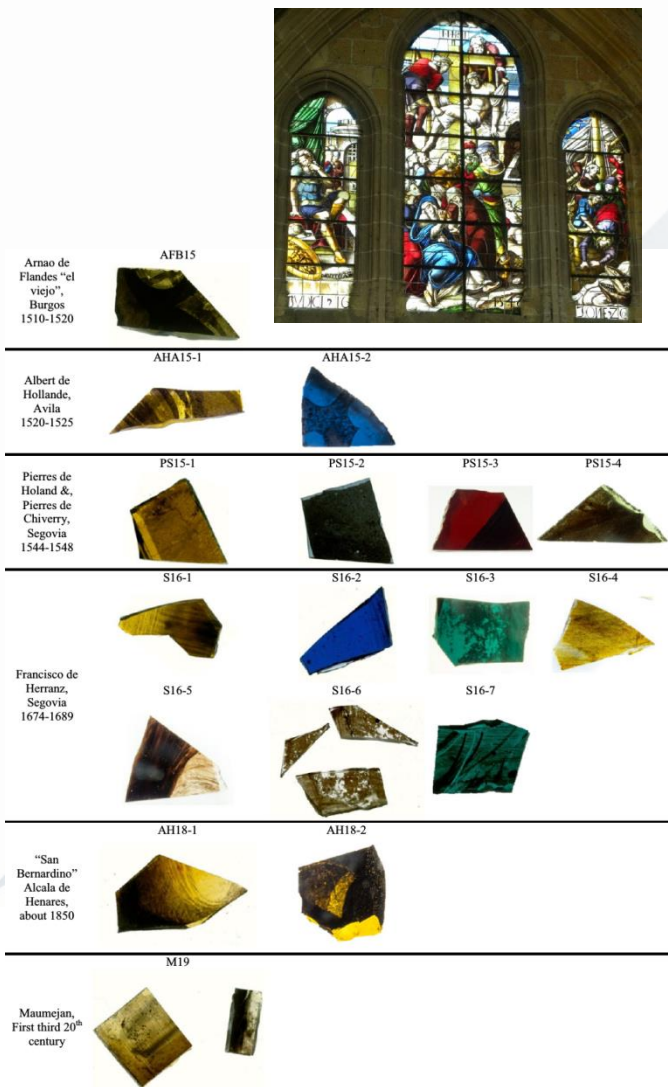
- Measure selected points of the sample with a small beam ($15 \times 15 \mu\text{m}$) to get the information of these specific regions.
- Measure samples that are highly absorbing (contain Pb)

Steps:

- 1) Polished thin cross sections (in this case $200 \mu\text{m}$) of the stained glasses are mounted on the measurement stage.
- 2) **Selection of the measurement points** with the on-axis visualization system
- 3) Collection of the patterns with the 2D detector and radial integration of the images to obtain 1D powder patterns
- 4) **Phase identification.**

T. Pradell et al. (2016) International Journal of Applied Glass Science, 7, 41–58

Materials, techniques and conservation of historical stained glass grisailles (μ XRPD)



T. Pradell et al. (2016) International Journal of Applied Glass Science, 7, 41–58

Summary of applications and possibilities of SXRPD

- Single measurement of powder samples
- Time-resolved experiments
- Point-selection/mapping of free standing samples

Phase identification

Phase quantification

Structural studies

Microstructural studies

Unit cell
Crystal structure determination

Crystallite size/strain
(not-absolute, sample comparison)



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Thank you!

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Acknowledgements:

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ALBA Industrial Office

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NUBIOLA

T. Pradell (UPC)

A. Zucchiatti (UAM)

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