

# MECHANICAL DESIGN OF MIRAS INFRARED MICROSPECTROSCOPY BEAM LINE AT ALBA

*ALBA Synchrotron Light Source, Engineering division, Transversal section*

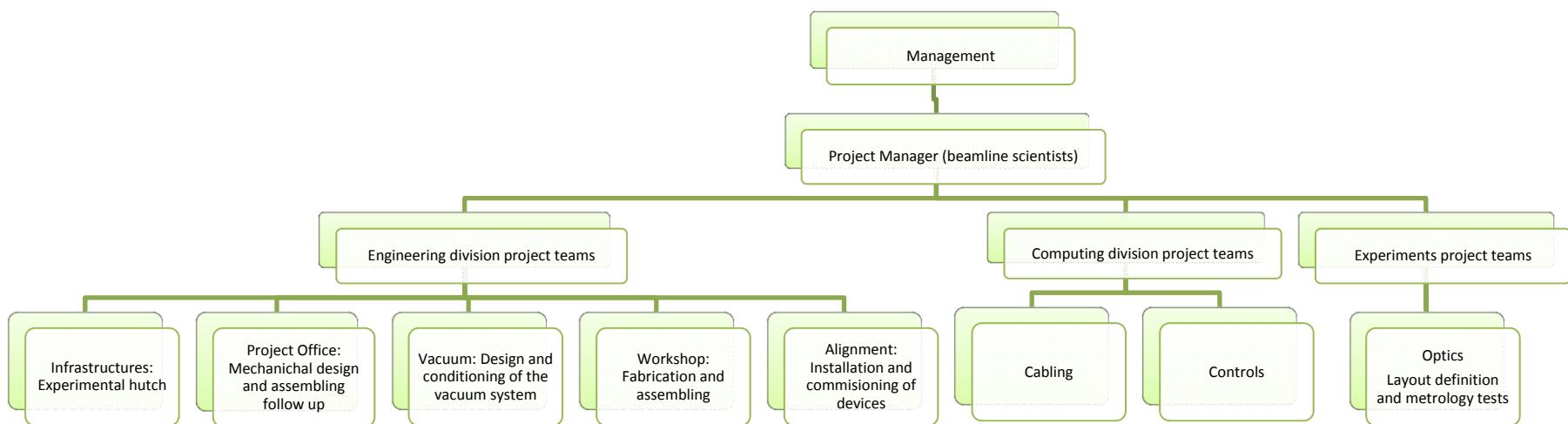
*Llibert Ribó, Igors Sics, Josep Nicolas Artur Gevoryan, Alejandro Crisol, Carles Colldelram, Liudmila Nikitina, Raquel Monge, Marcos Quispe*



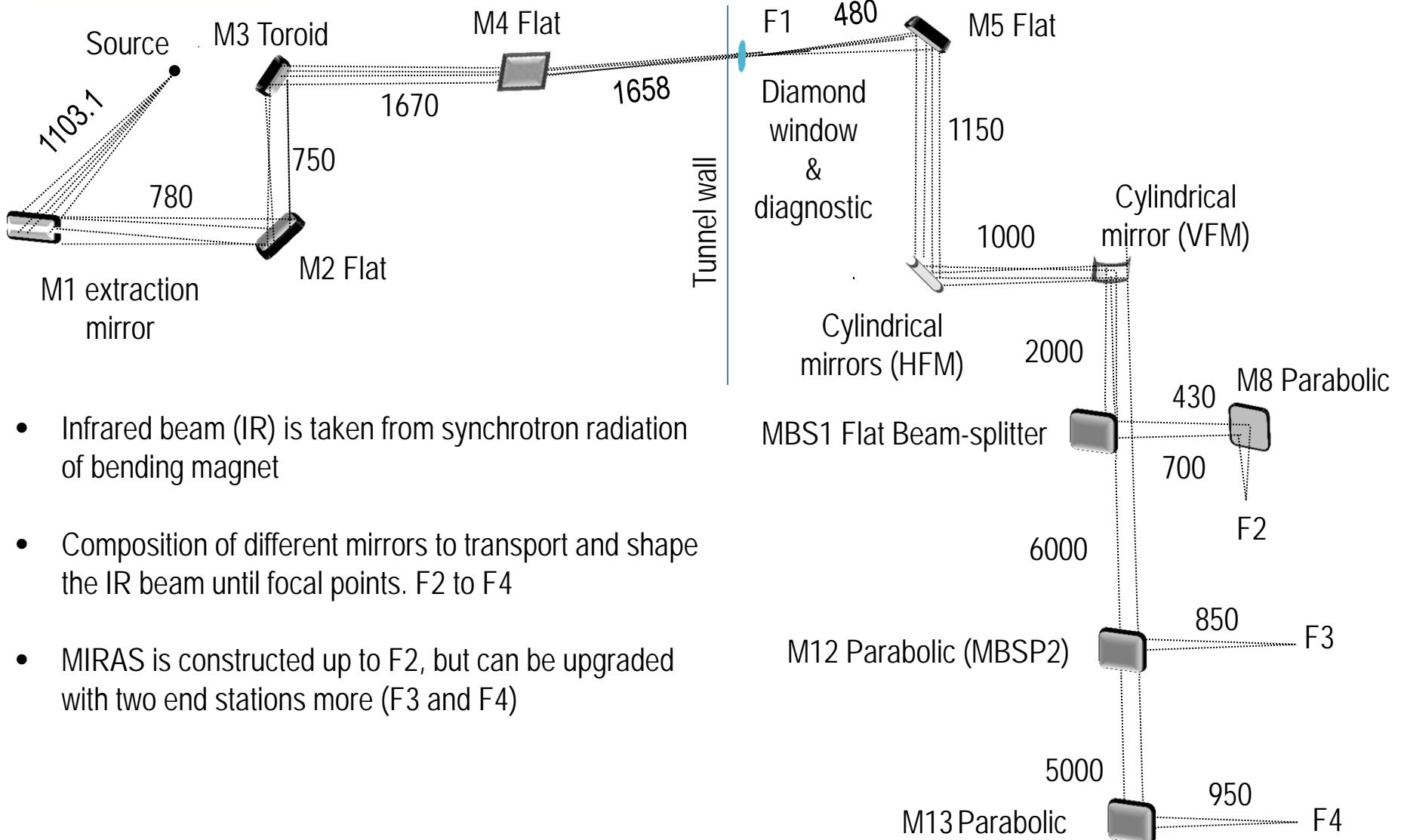
- ***Schedule***
- ***Layout / Overall view***
- ***Extraction Mirror M1***
- ***Transport mirrors***
- ***Front end inside tunnel***
- ***Beamline outside tunnel***
- ***Installation***
- ***Commissioning***

# schedule

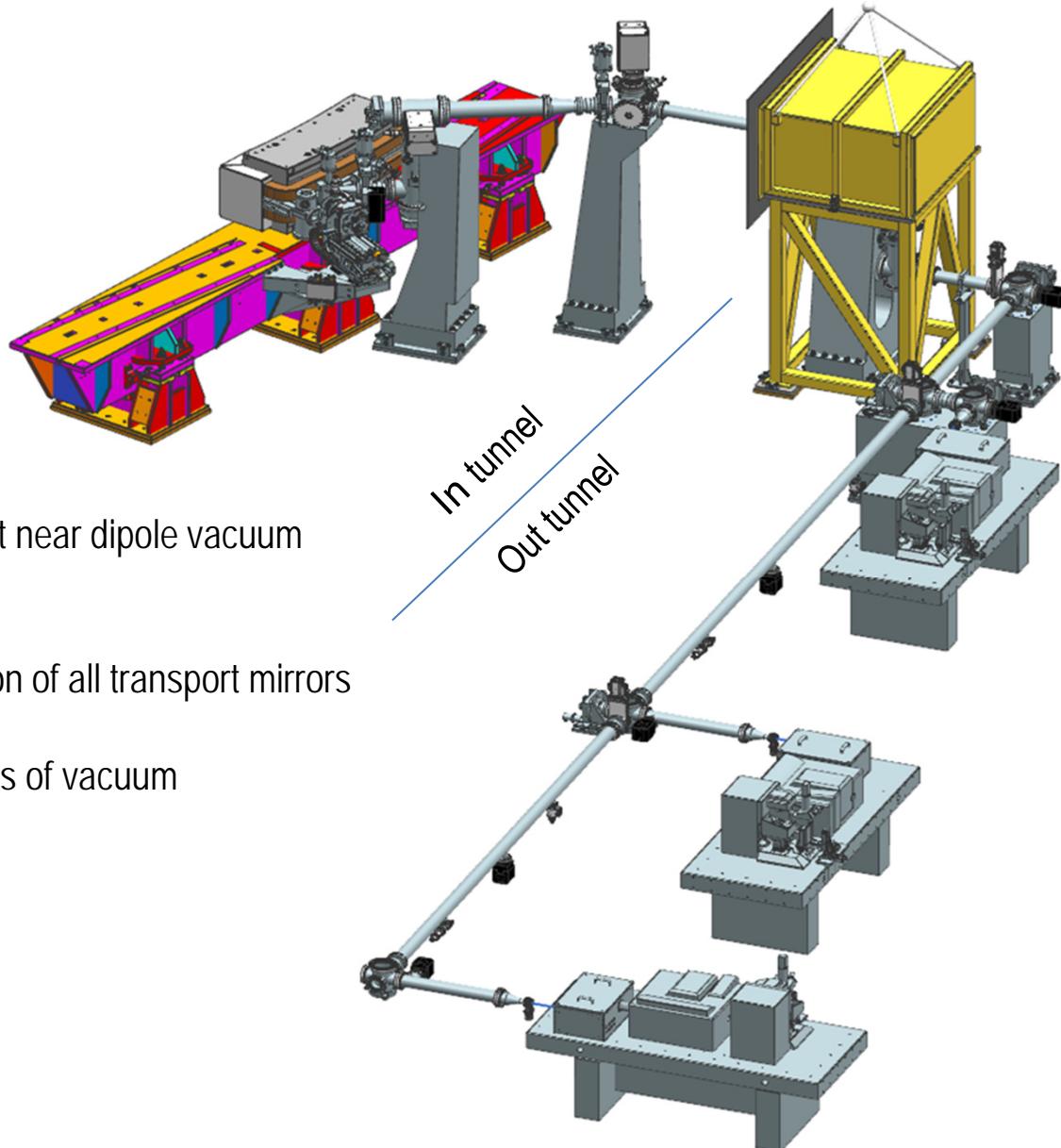
- Project starts on 2013 First design and first layout definition 2014. Strong collaboration and advice from Soleil
- First beam observed early 2016
- First friendly users Spring 2016. First official user October 2016
- Taken by ALBA as an in house project. Different teams from all divisions are asked to provide different work packages



# Layout



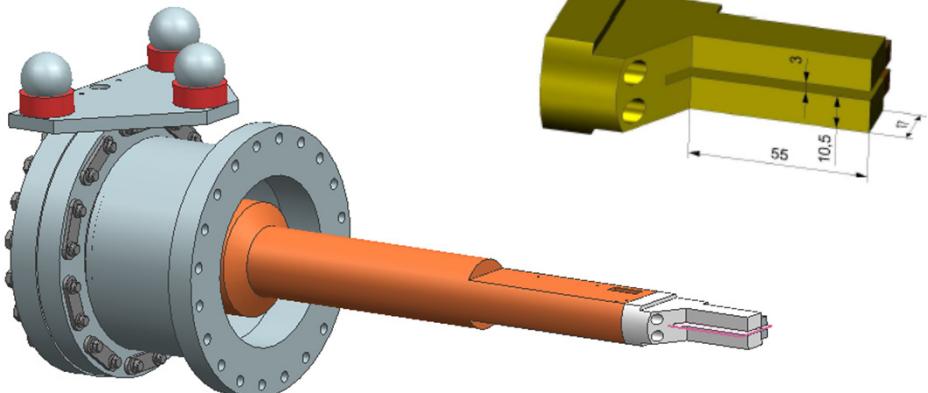
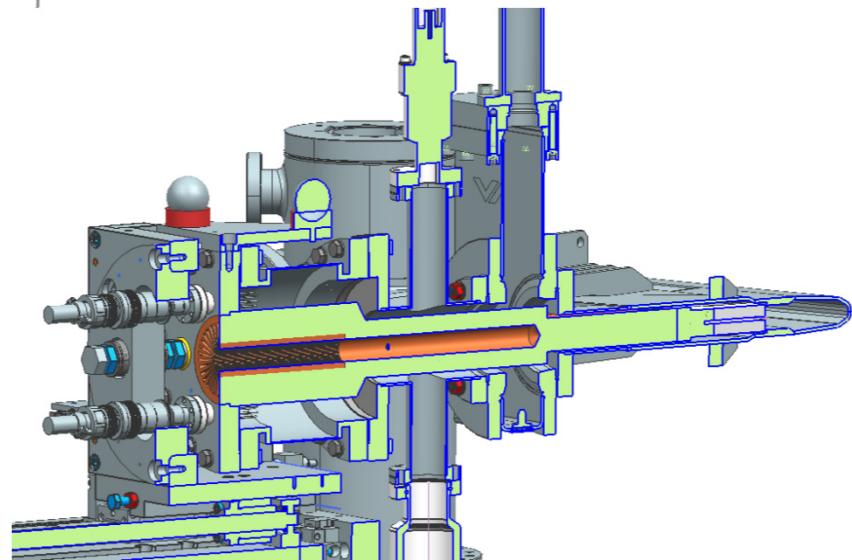
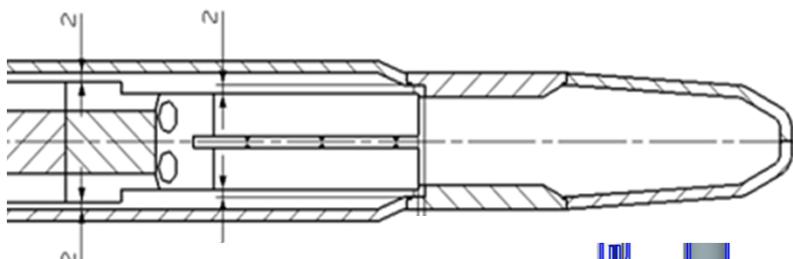
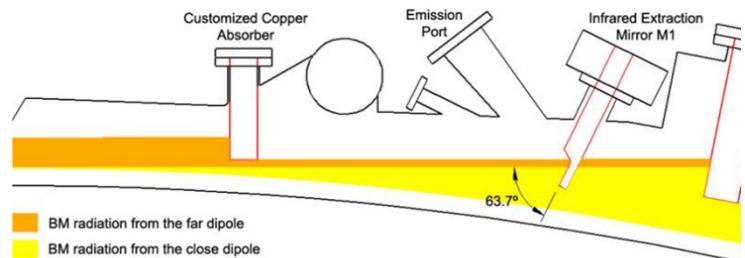
# Overall view



- Extraction mirror mechanism just near dipole vacuum chamber
- Mechanisms to adjust the position of all transport mirrors
- Vacuum system. 2 different levels of vacuum
- Supports and pedestals
- Small lead hutch
- End stations

# Extraction Mirror M1.

- M1 takes IR from far and close Bending magnets,
- U shaped 2 parts separated by a 3 mm slot
- Optimized optical surface, very tight clearances with the dipole chamber (2 mm)
- UHV compatible Thermocouples array to adjust the mirror height in respect to the orbit plane
- 2 thermocouples to measure temperature body
- Copper Arm to position the mirror inside dipole chamber heat dissipation with no use of water cooling.
- Temperature at mirror body expected at 400 mA of 63°C (see M.Quispe contribution TUPE11)



# M1 positioner design.

**Insertion / extraction:**

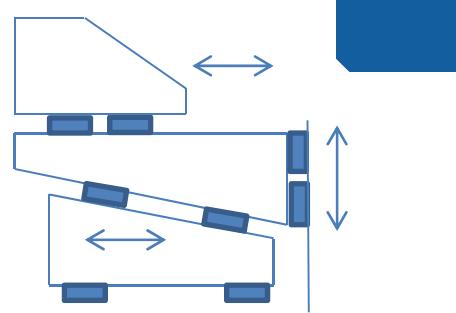
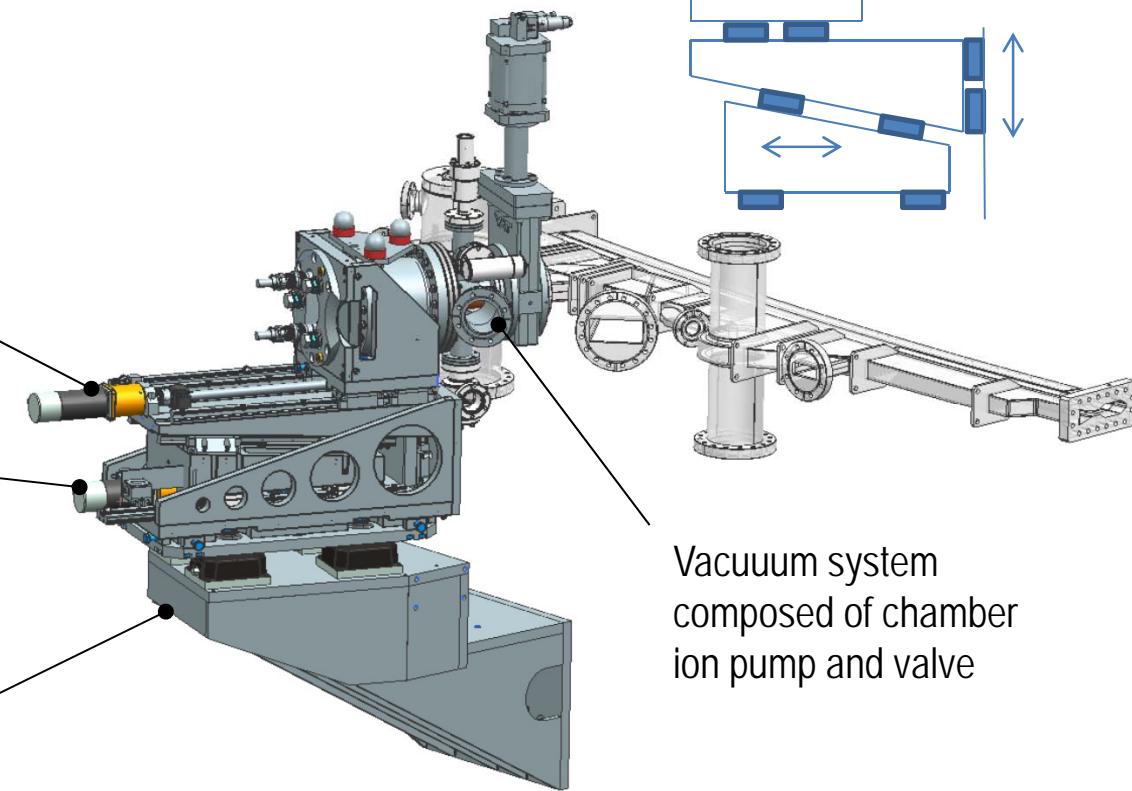
- Motorized horizontal long spindle
- Copper arm guided
- Range 300 mm

**Vertical movement: M1 positioning**

- Based on wedgemount system
- Very short range +/- 1 mm

Both movements are encoded to record the position

All attached to girder by steel interface



# M1 positioner design.

## **Insertion / extraction:**

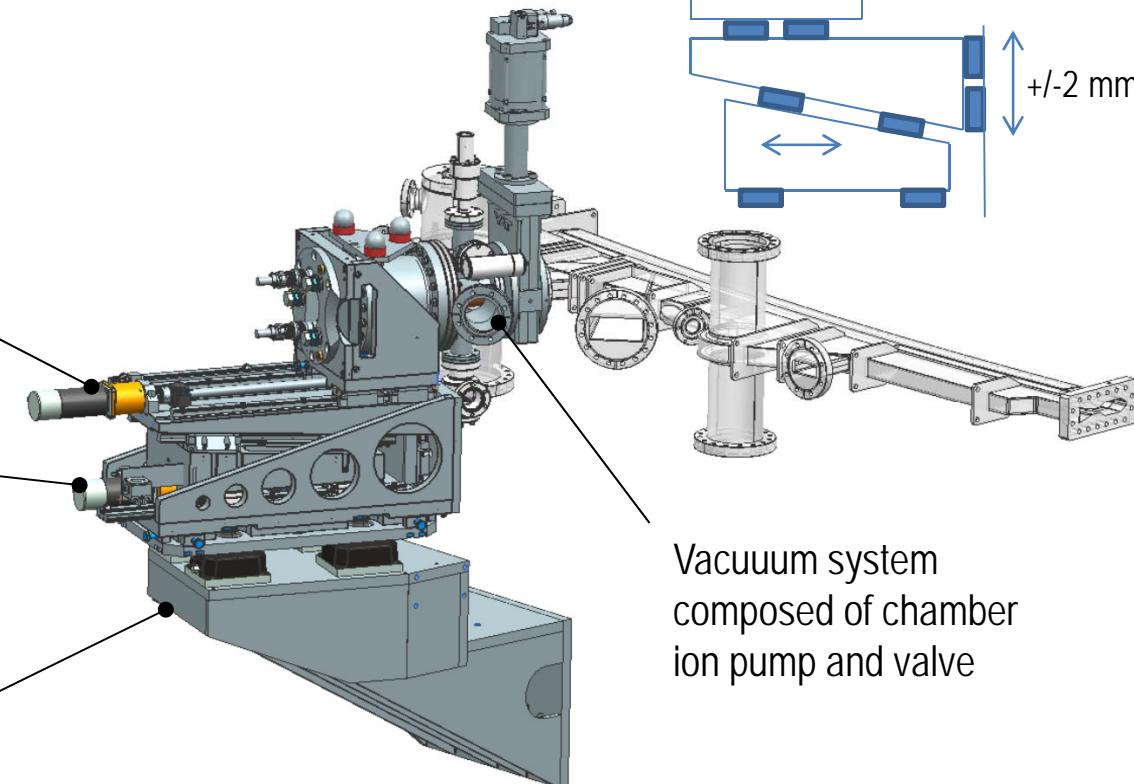
- Motorized horizontal long spindle
- Copper arm guided
- Range 300 mm

## **Vertical movement: M1 positioning**

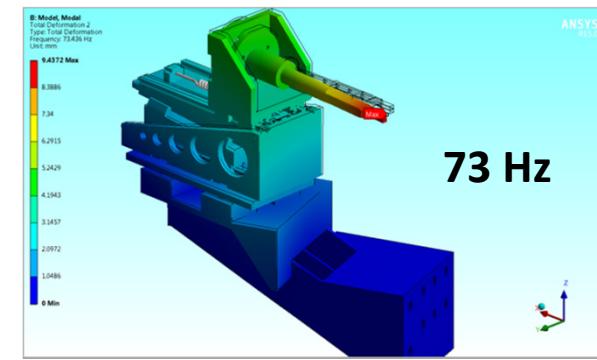
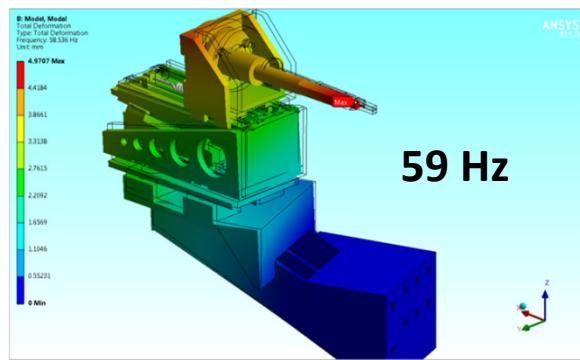
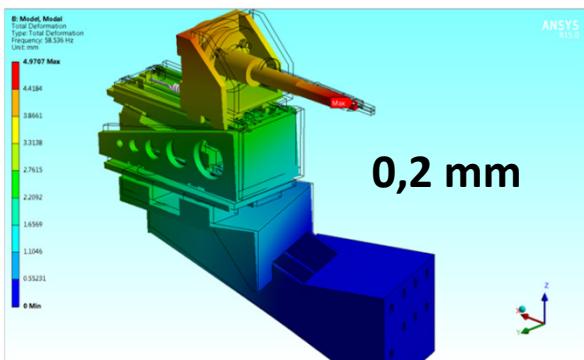
- Based on wedgemount system
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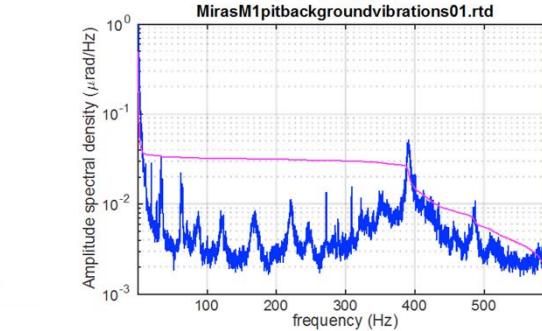
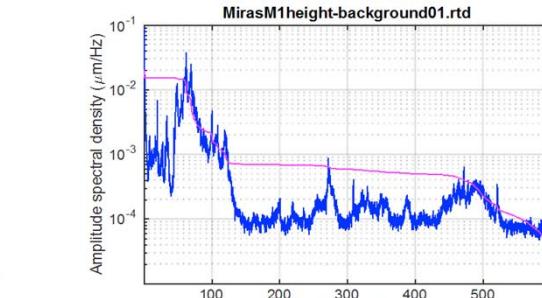
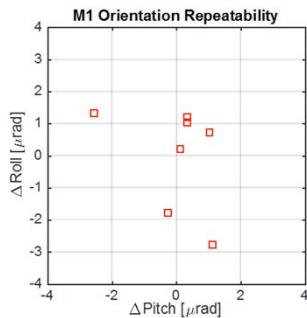
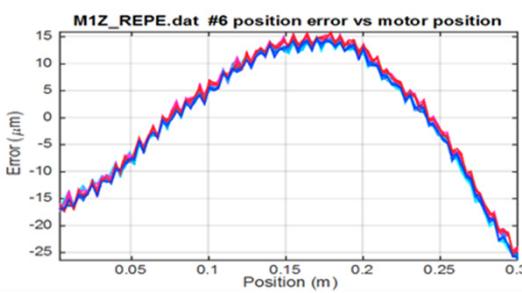
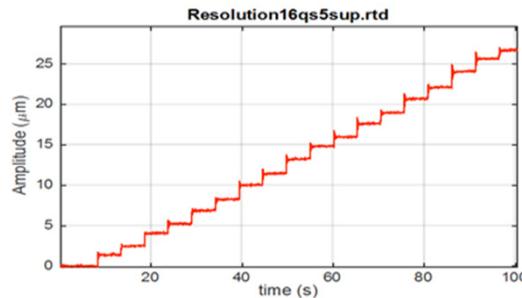
All attached to girder by steel interface



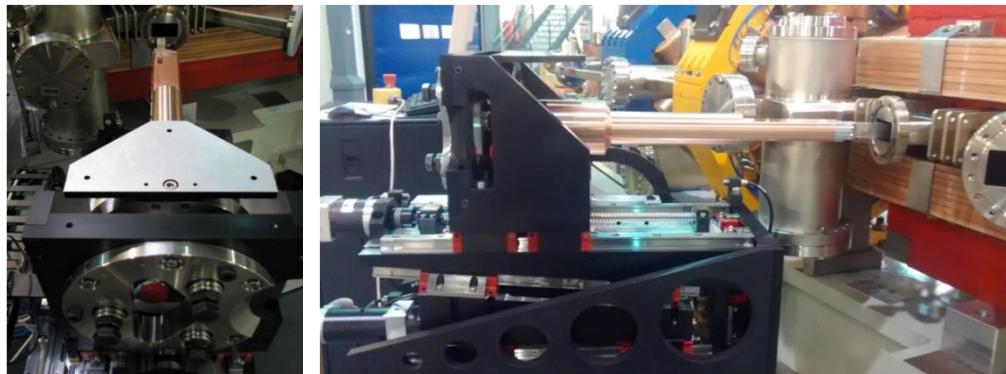
Vacuum system composed of chamber ion pump and valve



# M1 positioner performance.

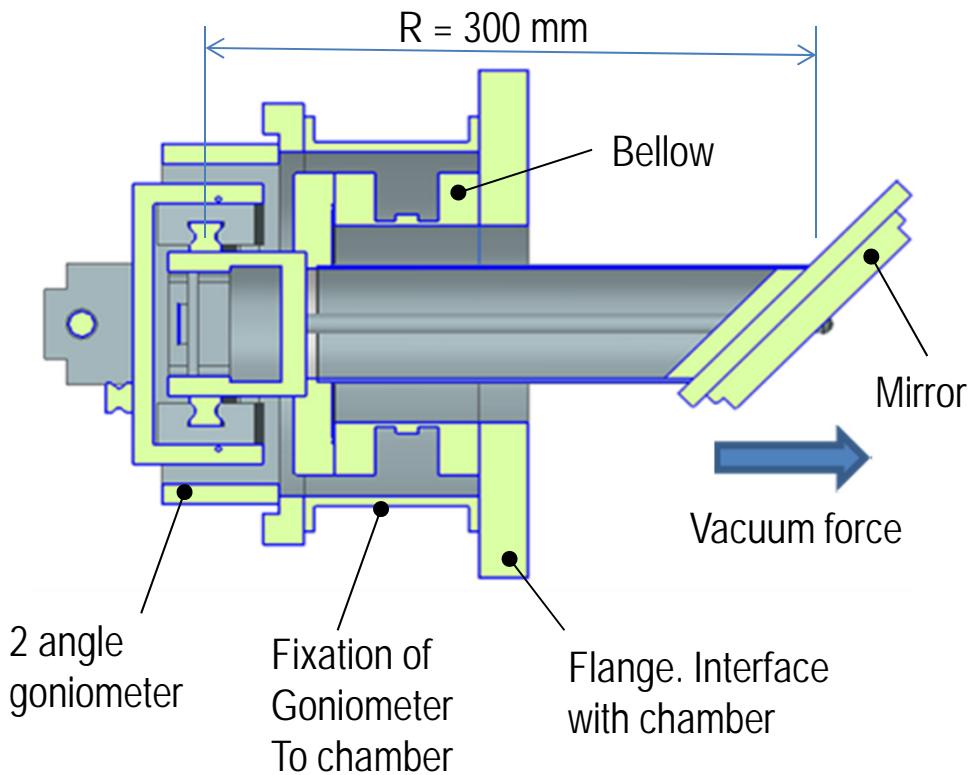


- Resolution of longitudinal movement spot after 4 full steps → 1,6  $\mu\text{m}$  / 4 steps
- Deviation 15  $\mu\text{m}$  in respect to actuator theoretical position
- Repeatability 1,1  $\mu\text{m}$
- M1 Orientation repeatability after in / out between 3 and 4  $\mu\text{rad}$
- Height background: 27 nm at 61 Hz
- Pitch background 400 Hz

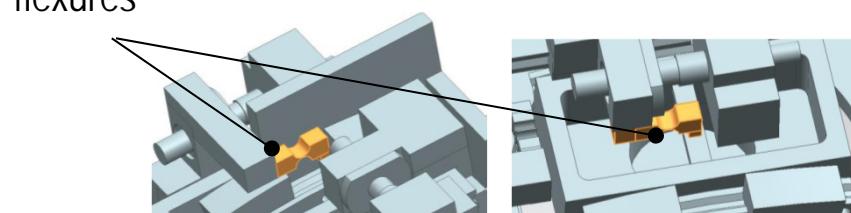
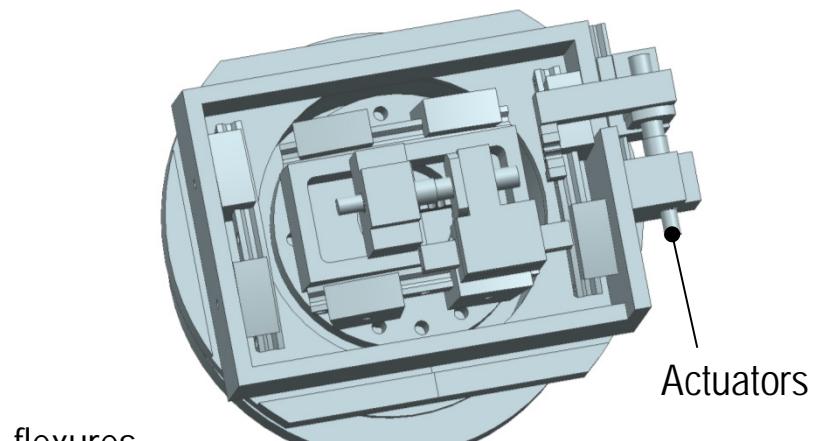
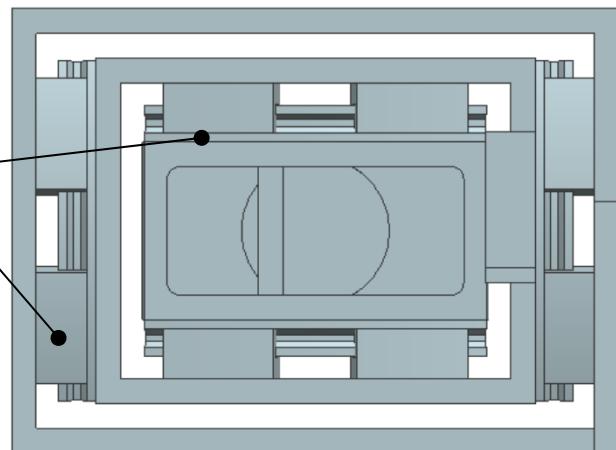


# Transport mirror mechanism.

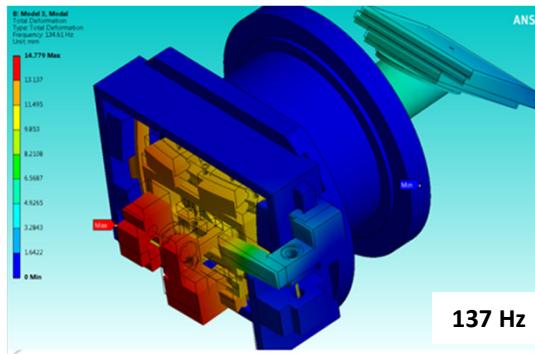
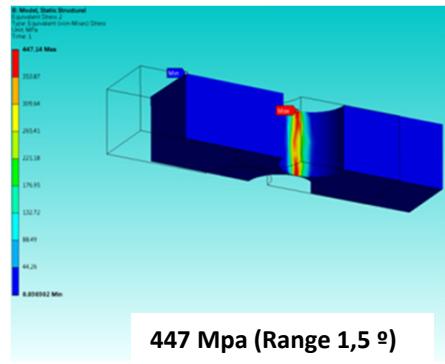
<b>Range</b>	$\pm 9.07 \text{ mrad}$	$\pm 1^\circ$
<b>Resolution</b>	$15 \mu\text{rad}$	$9 \cdot 10^{-4}^\circ$
<b>Accuracy</b>	$0.25 \text{ mrad}$	$0.014^\circ$
<b>Repeatability</b>	$32 \mu\text{rad}$	$2 \cdot 10^{-4}^\circ$



Circular guides  
300 mm radius

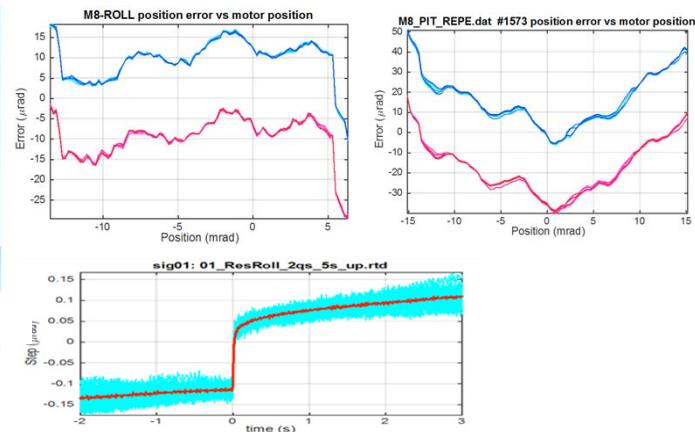
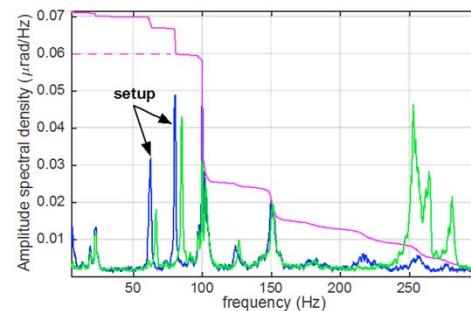


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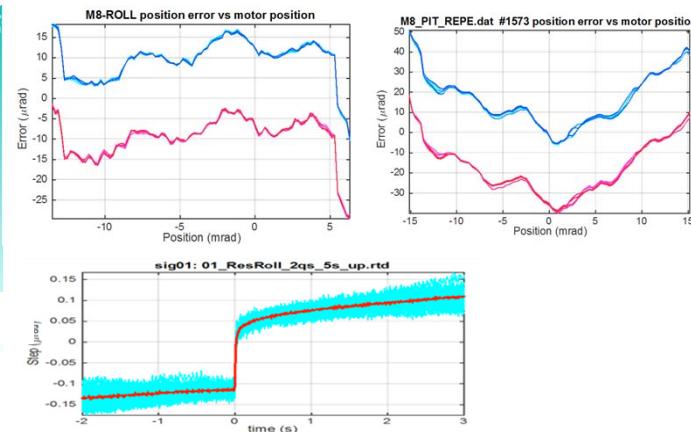
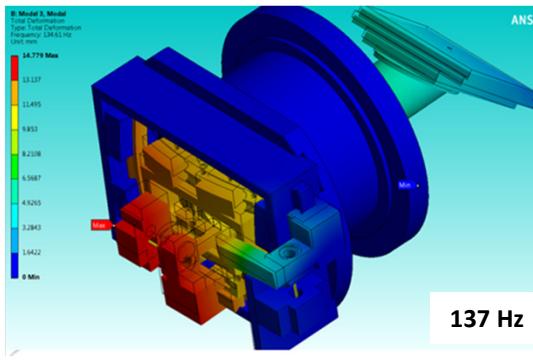
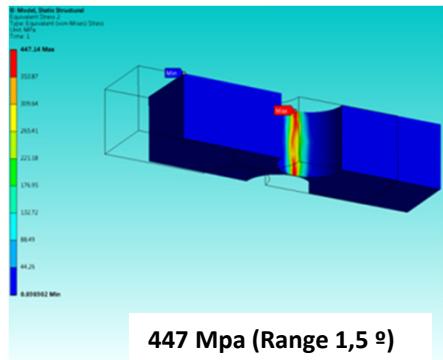
TEST	UNE-EN ISO 6891
L.Elastico/Y.Strenght ReH MPa	Resistencia/Tensile $R_{ut}$ MPa
820	1001
825	1018

*RT = RT*      (RT = Temperatura Ambiental)



- 0.16  $\mu\text{rad}$  /half step
- Accuracy open loop 57,2  $\mu\text{rad}$
- Peak resonance 98 Hz amplitude 0,06  $\mu\text{rad}$

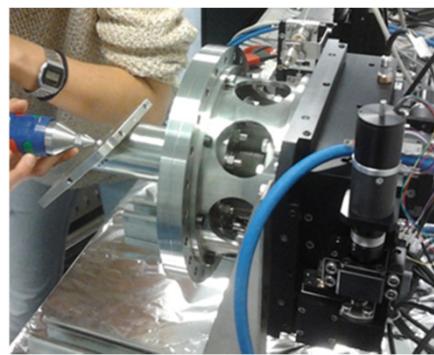
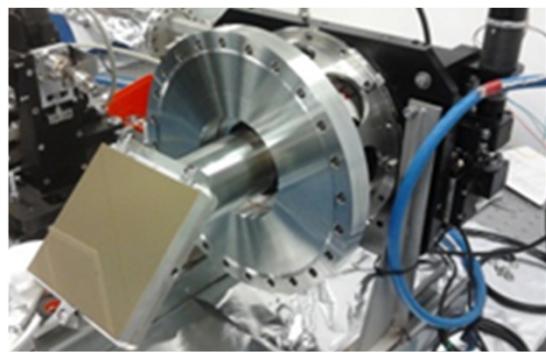
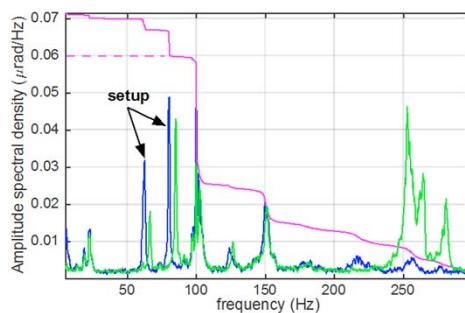
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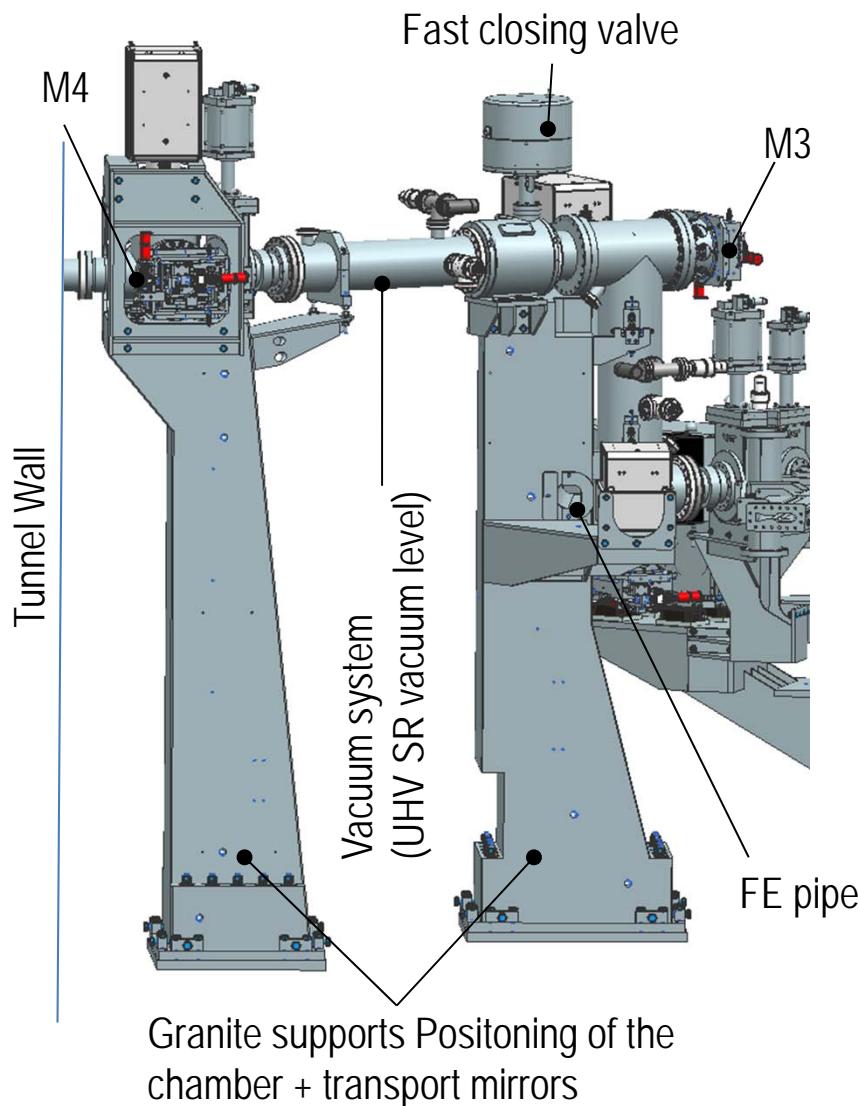
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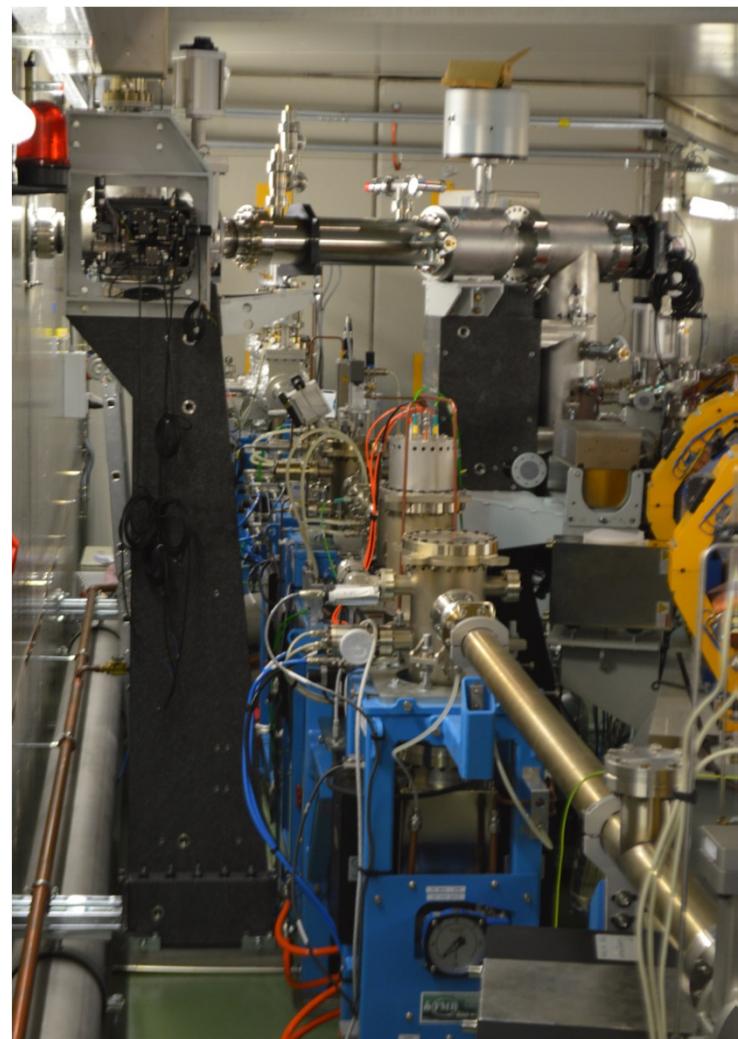
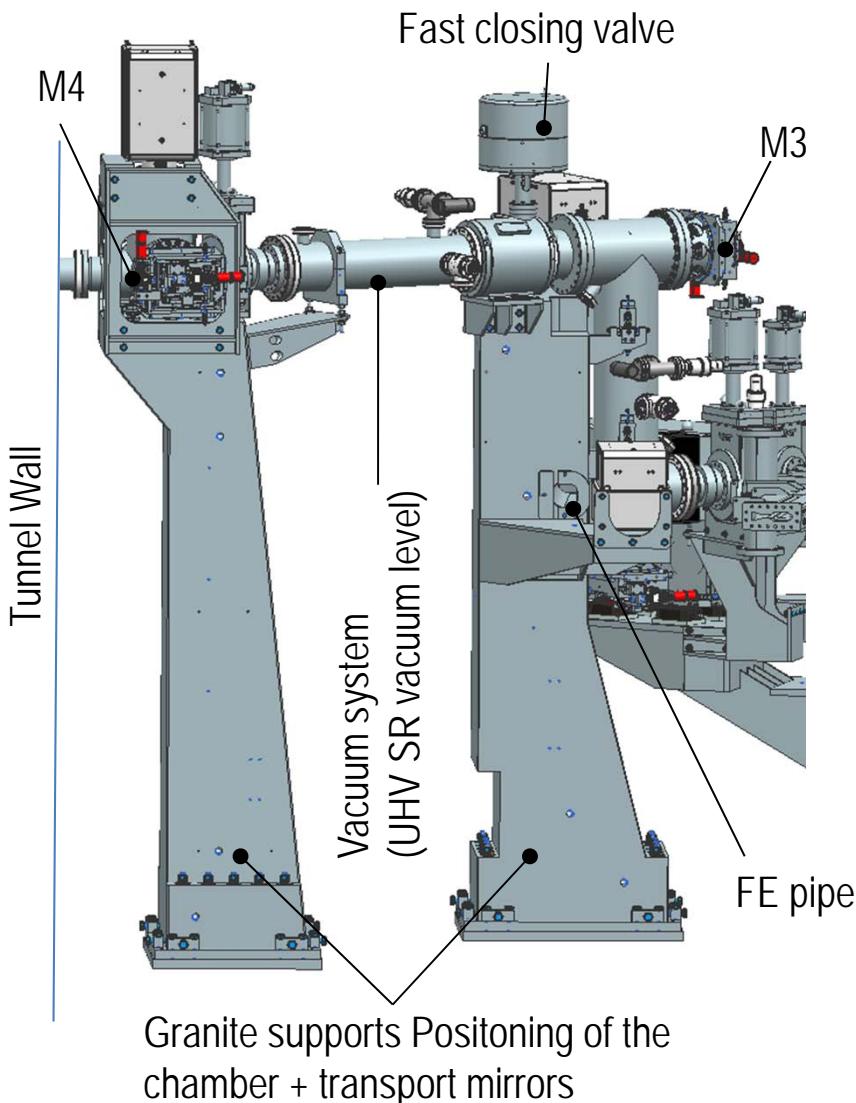
$temp = RT$       (RT = Temperatura Ambiental)



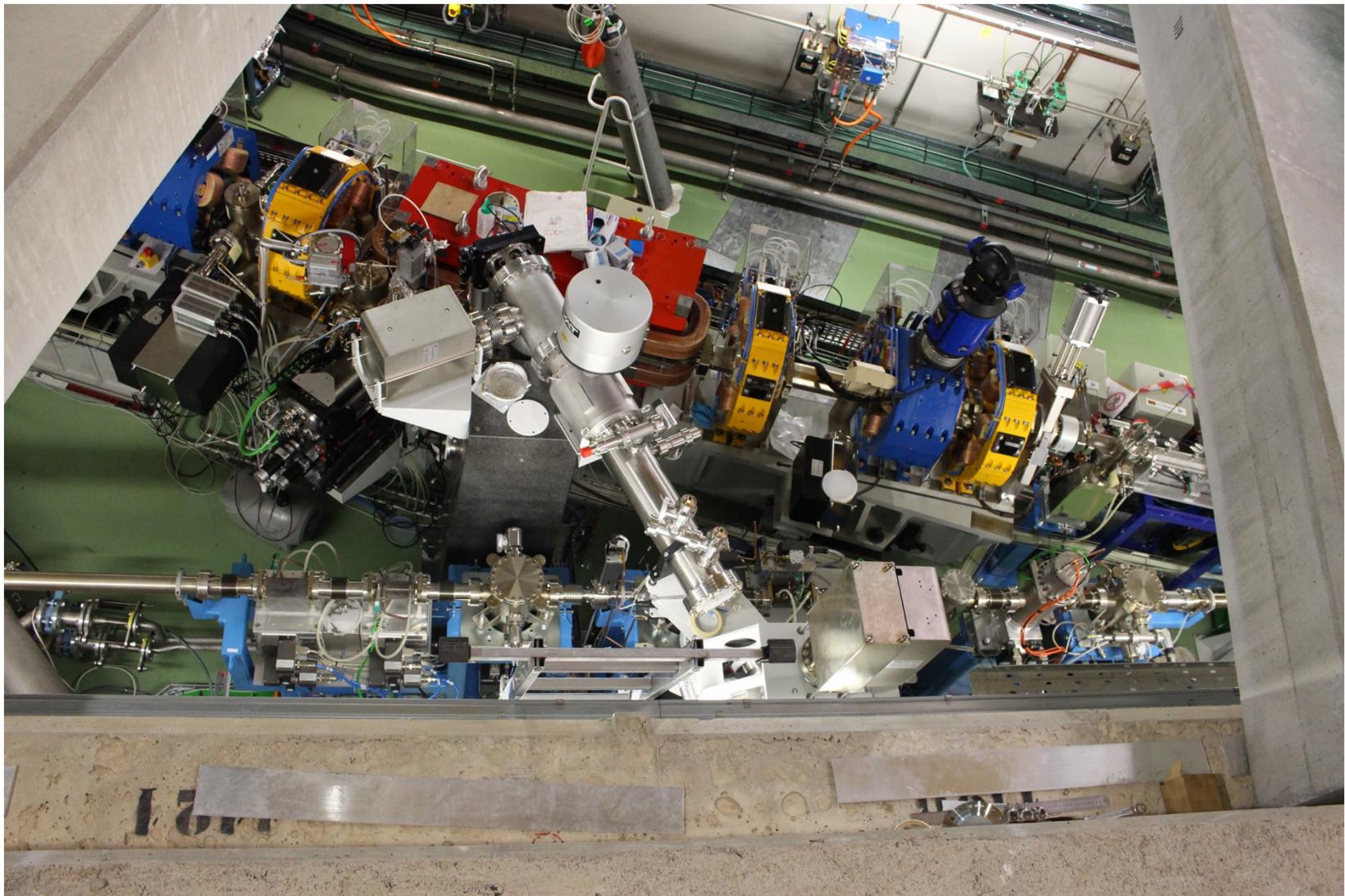
# Front end Inside Tunnel



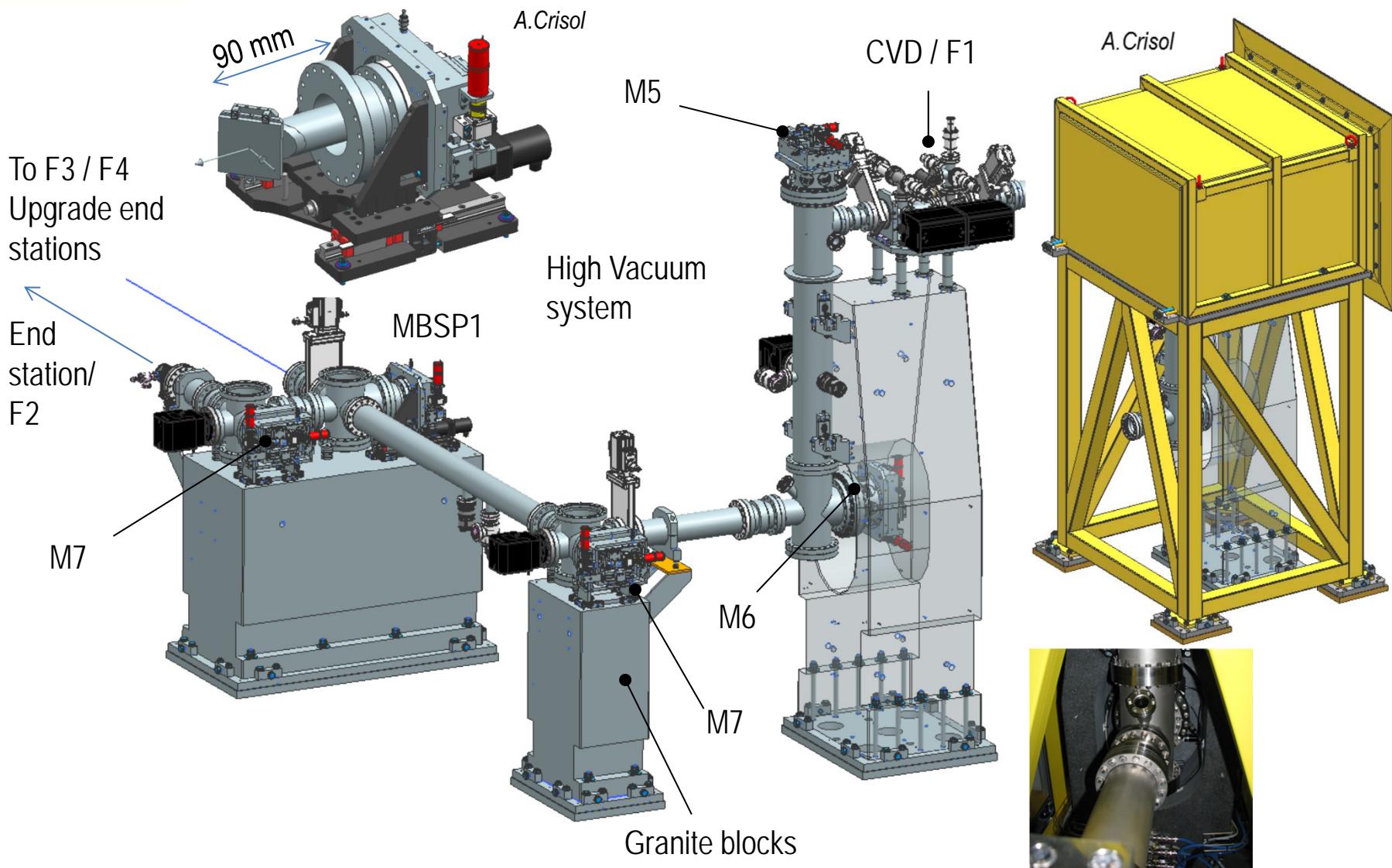
# Front end Inside Tunnel



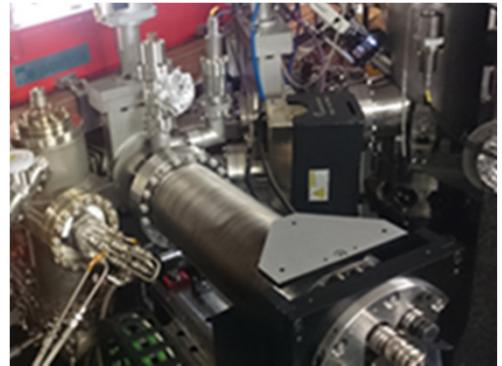
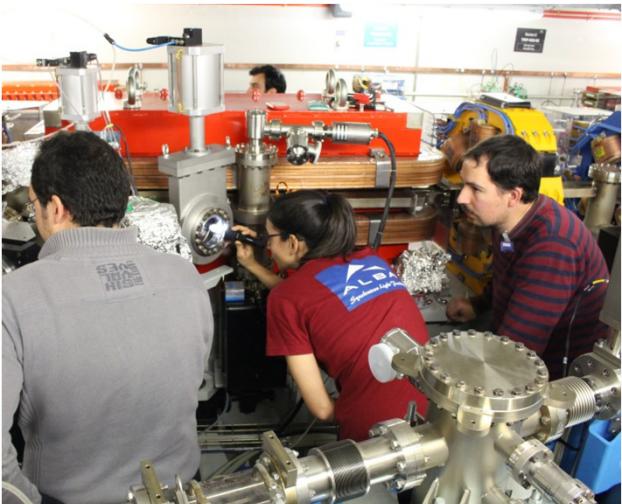
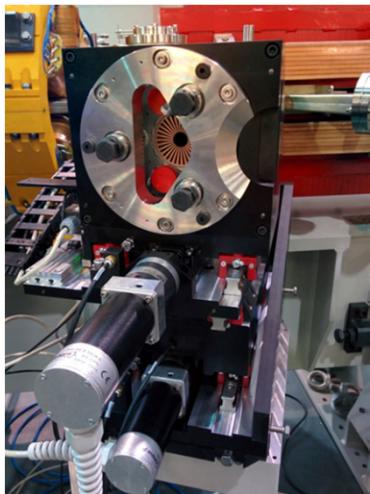
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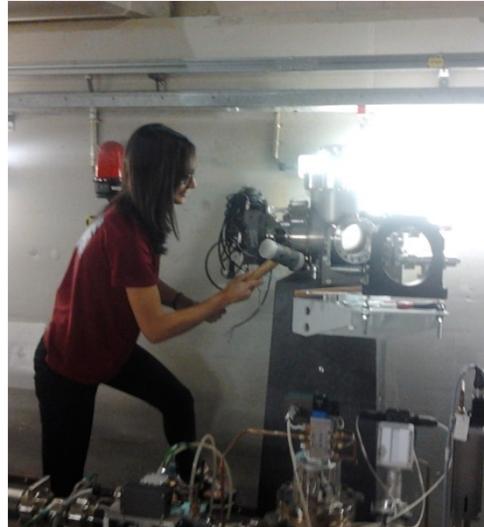
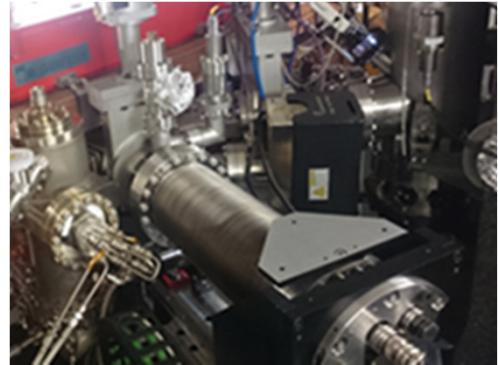
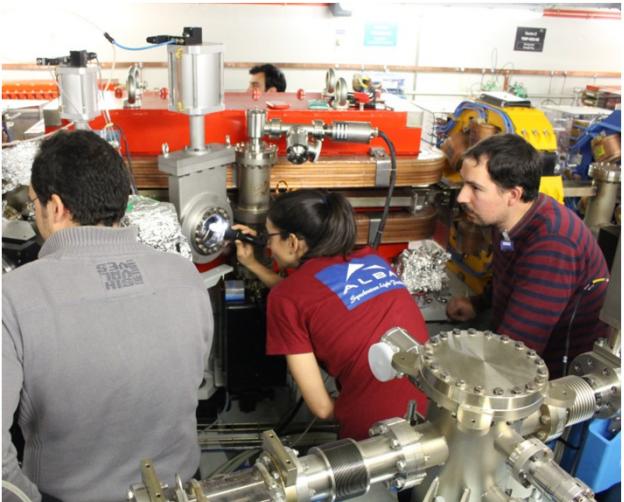
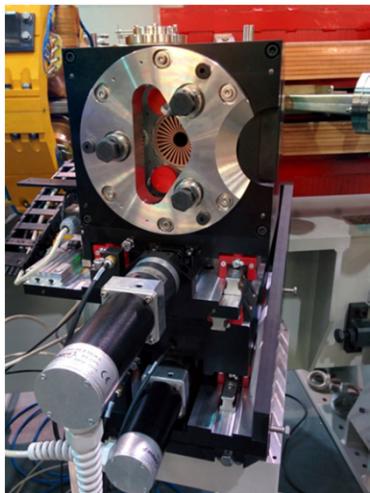
# Beamline outside tunnel



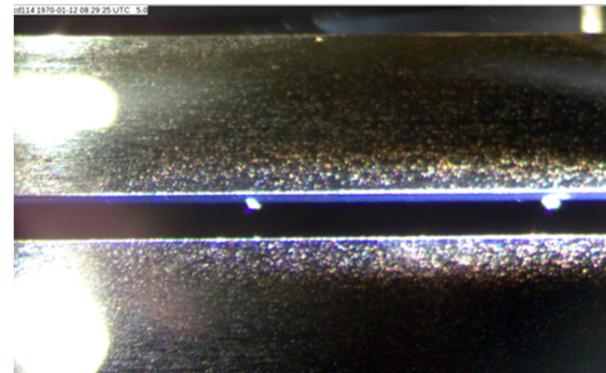
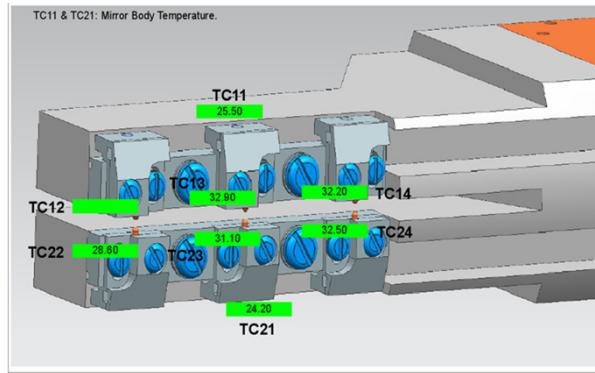
# Installation



# Installation



# Commissioning



- Beam current 130 mA
- Temperatures on M1 slot between 28°C and 32,5°C
- Temperature mirror body 25,5°C → simulations OK (See M. Quispe Report TUPE11)

## Next steps

- First installed type K thermocouples were affected by synchrotron radiation generating a pressure increase in S02
- There were replaced by other type of thermocouples UHV compatible and radiation resistive → provisional solution
- PEEK supports seems to be degraded due to the radiation
- Definitive solution → thermocouples covered by stainless steel and ALUMINA supports



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Marta Llonch, Jon Ladrera  
Paul Dumas and Gary Ellis  
Domingo Alloza  
Igors Sics*

***Thanks to all of you for your attention***

